LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司



WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER :		
MODULE NO.:V	VG12864A-TM	II-V#NO10
APPROVED BY:		
(FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY	
J	2019/12/17		Precautions CD Modules	in



DOC. FIRST ISSUE

RECORDS OF REVISION

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2008/01/02		First issue
A	2008/11/21		Modify backlight
			information.
В	2009/06/18		Modify Timing
			Characteristics
С	2010/04/21		Modify Touch Panel
			Specifications
D	2012/04/27		Modify VOP& backlight
			information.
Е	2012/08/24		TS pin and A.K on the
			same direction
F	2014/07/02		Remove IC information
			Correct IDD & Optical
			Characteristics.
G	2016/01/27		Modify Precautions in use
			of LCD Modules
			& Static electricity test
Н	2017/02/15		Modify Backlight
			Information
I	2019/08/27		Modify Material List of
			Components for RoHs

J	2019/12/17	Modify Precautions in use
		of LCD Modules

Contents

- 1.Module Classification Information
- 2.Precautions in use of LCD Modules
- 3.General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
- 6. Optical Characteristics
- 7.Interface Pin Function
- 8. Contour Drawing & Block Diagram
- 9.Reliability
- 10.Backlight Information
- 11.TouchPanel Information
- 12.Inspection specification
- 13. Material List of Components for RoHs
- 14.Recommendable Storage

1. Module Classification Information

$\underline{\mathbf{W}}$	<u>G</u>	12864	<u>A</u>	_	<u>T</u>	<u>M</u>	<u>I</u>	_	V#N01
									<u>0</u>
(1)	(2)	3	(4)		(5)	6	7)		8

- ① Brand: WINSTAR DISPLAY CORPORATION
- ② Display Type: H→Character Type, G→Graphic Type, X→TAB Type, O→COG Type
- ③ Display Font: 128 * 64 dot
- Model serials no.
- - $B \rightarrow EL$, Blue green $A \rightarrow LED$, Amber $J \rightarrow DIP LED$, Blue
 - $D\rightarrow EL$, Green $R\rightarrow LED$, Red $K\rightarrow DIP$ LED, White
 - $W\rightarrow EL$, White $O\rightarrow LED$, Orange $E\rightarrow DIP$ LED, Yellow Green
 - $M \rightarrow EL$, Yellow Green $G \rightarrow LED$, Green $H \rightarrow DIP$ LED, Amber $F \rightarrow CCFL$, White $P \rightarrow LED$, Blue $I \rightarrow DIP$ LED, Red
 - $Y \rightarrow LED$, Yellow Green $X \rightarrow LED$, Dual color $G \rightarrow LED$, Green $C \rightarrow LED$, Full color
- © LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue
 - N→TN Negative, T→FSTN Negative, Black
 - L→VA Negative D→FSTN Negative (Double film)
 - $H \rightarrow HTN$ Positive, Gray $F \rightarrow FSTN$ Positive $I \rightarrow HTN$ Negative, Black $K \rightarrow FSC$ Negative $U \rightarrow HTN$ Negative, Blue $S \rightarrow FSC$ Positive
 - M→STN Negative, Blue E→ISTN Negative, Black
 G→STN Positive, Gray C→CSTN Negative, Black
 Y→STN Positive, Yellow Green A→ASTN Negative, Black
- ② LCD Polarize A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00
 - Type/ TemperatureD→Reflective, N.T, 12:00K→Transflective, W.T, 12:00range/ ViewG→Reflective, W. T, 6:00C→Transmissive, N.T,6:00directionJ→Reflective, W. T, 12:00F→Transmissive, N.T,12:00
 - B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00 E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00
- Special Code
 V : Built in negative voltage
 - #:Fit in with the ROHS Directions and regulations
 - N:IC NT7107 , NT7108
 - 01:Sales code 0:Version(Add TS)

2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11)Please heat up a little the tape sticking on the components when removing it; otherwise the components might be damaged.

3.General Specification

Item	Dimension	Unit			
Number of dots	128 x 64	_			
Module dimension	93.0 x 70.0 x 14.6 (MAX) mr				
View area	72.0 x 40.0 mi				
Active area	66.52 x 33.24 mm				
Dot size	0.48 x 0.48 mm				
Dot pitch	0.52 x 0.52 mm				
LCD type	STN Negative, Blue Transmissive (In LCD production, It will occur slightly color difference. We can only guarantee the same color in the same batch.)				
Duty	1/64				
View direction	6 o'clock				
Backlight Type	LED, White				
IC	NT7107, NT7108				

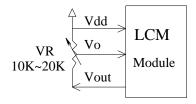
4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\!\mathbb{C}$
Supply Voltage For Logic	V_{DD} - V_{SS}	-0.3		7.0	V
Driver Supply Voltage	$V_{ m LCD}$	V _{EE} -0.3	_	V _{DD} +0.3	V

5.Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Supply Voltage For Logic	V_{DD} - V_{SS}	_	4.5	5.0	5.5	V
Supply Voltage For		Ta=-20°C	_	_	10.6	V
LCD	V_{DD} - V_{O}	Ta=25°℃	8.6	8.9	9.2	V
*Note		Ta=70°C	7.6	_	_	V
Input High Volt.	V_{IH}	_	$0.7~\mathrm{V_{DD}}$	_	V_{DD}	V
Input Low Volt.	V_{IL}	_	0	_	0.8	V
Output High Volt.	V_{OH}	_	2.4	_	_	V
Output Low Volt.	V_{OL}			_	0.4	V
Supply Current	I_{DD}	V _{DD} =5.0V	_	29.2	_	mA

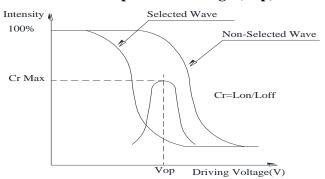
^{*} Note: Please design the VOP adjustment circuit on customer's main board



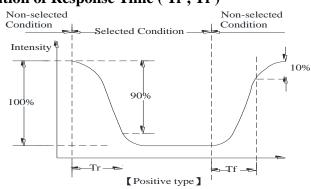
6.Optical Characteristics

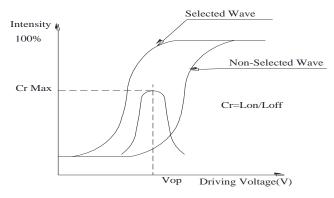
Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	20	$\Psi = 180^{\circ}$
View Amele	θ	CR≧2	0	_	40	$\Psi = 0^{\circ}$
View Angle	θ	CR≧2	0	_	30	$\Psi = 90^{\circ}$
	θ	CR≧2	0	_	30	$\psi = 270^{\circ}$
Contrast Ratio	CR	_	_	3	_	_
Dagranga Tima	T rise	_	_	200	300	ms
Response Time	T fall	_	_	250	350	ms

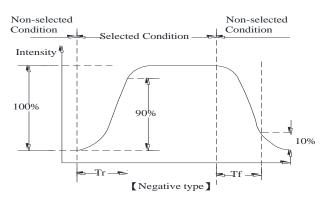
Definition of Operation Voltage (Vop)



Definition of Response Time (Tr, Tf)





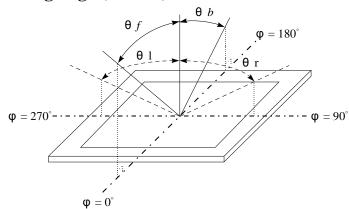


Conditions:

Operating Voltage: Vop Frame Frequency: 64 HZ Viewing Angle(θ , ϕ): 0° , 0°

y: 64 HZ Driving Waveform: 1/N duty, 1/a bias

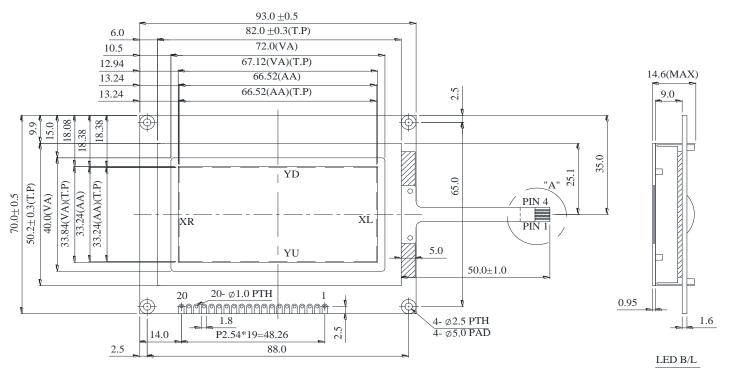
Definition of viewing angle $(CR \ge 2)$



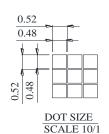
7.Interface Pin Function

Pin No.	Symbol	Level	Description			
1	V_{SS}	0V	Ground			
2	V_{DD}	5.0V Supply voltage for logic				
3	Vo	(Variable)	Operating voltage for LCD			
4	D/I	H/L	H: Data, L: Instruction			
5	R/W	H/L	H: Read (MPU←Module) , L: Write (MPU→Module)			
6	Е	Н	Enable signal			
7	DB0	H/L	Data bus line			
8	DB1	H/L	Data bus line			
9	DB2	H/L	Data bus line			
10	DB3	H/L	Data bus line			
11	DB4	H/L	Data bus line			
12	DB5	H/L	Data bus line			
13	DB6	H/L	Data bus line			
14	DB7	H/L	Data bus line			
15	CS1	Н	Select Column 1~ Column 64			
16	CS2	Н	Select Column 65~ Column 128			
17	/RES	L	Reset signal			
18	Vout	_	Negative Voltage output			
19	A	_	Power Supply for LED backlight (+)			
20	K		Power Supply for LED backlight (-)			

8.Contour Drawing & Block Diagram

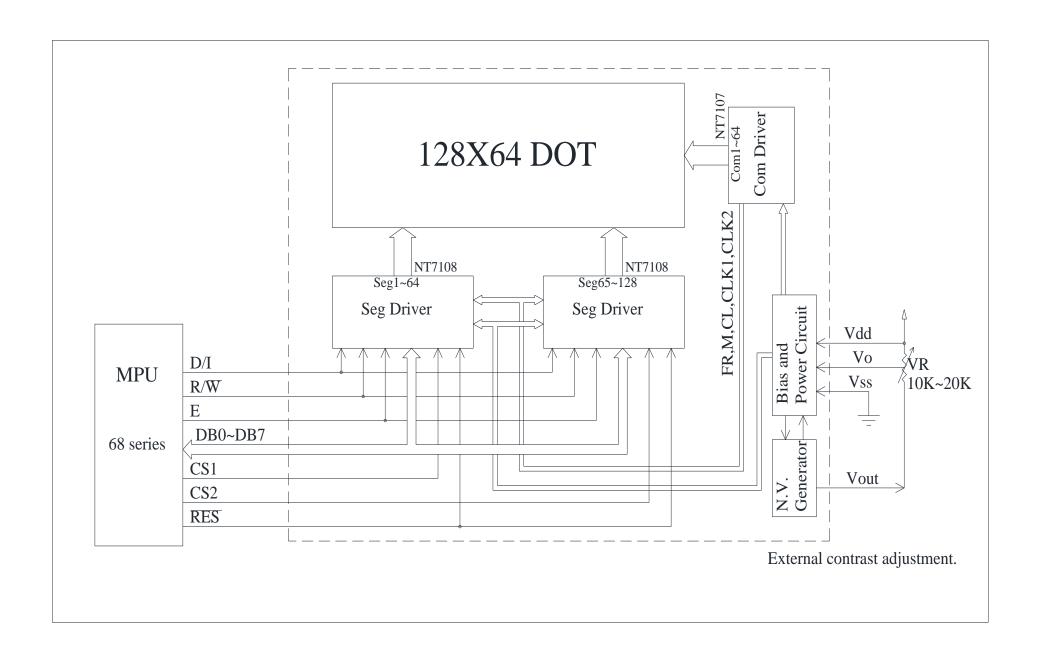


PIN NO.	SYMBOL
1	Vss
2	Vdd
3	Vo
4	D/I
5	R/W
6	Е
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7
15	CS1
16	CS2
17	RES
18	Vout
19	A
20	K



	PIN NO.	Assignment				
	1	XR				
	2	YU				
	3	XL				
	4 YD					
TOUCH PANEL PIN ASSIGENMENT						

The non-specified tolerance of dimension is ± 0.3 mm.



9.Reliability

Content of Reliability Test (Wide temperature, -20°c~70°C)

	Environmental Test					
Test Item	Content of Test	Test Condition	Not e			
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2			
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2			
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	_			
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1			
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2			
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	_			
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	2			
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times				

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

10.Backlight Information

Specification

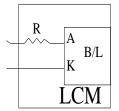
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	20	64	80	mA	V=3.5V(Note 1)
Supply Voltage	V	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	5	V	_
Luminance (Without LCD)	IV	440	550	_	CD/M ²	ILED=64mA
LED Life Time (For Reference only)	_	_	50K	_	Hr.	ILED=64mA 25°C,50-60%RH, (Note 2)
Color	White	<u>'</u>	•	-	- 1	

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

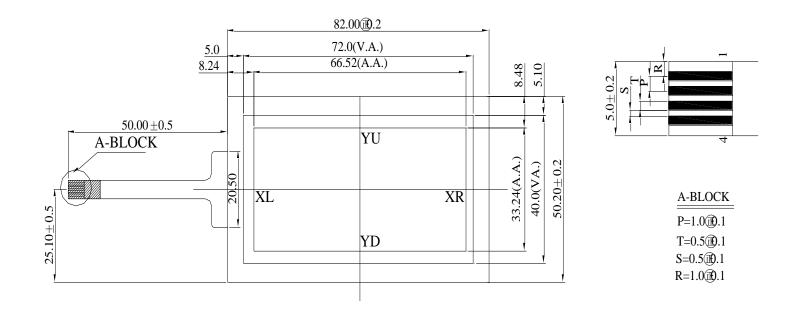
Note 1: Supply current minimum value is only for reference since LED brightness efficiency keeps enhancing. Current consumption becomes less and less to achieve the same luminance.

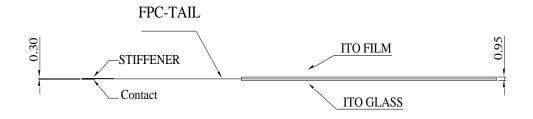
Note 2:50K hours is only an estimate for reference.

.Drive from pin19,pin20



11.Touch panel Information





PIN NO.	SYMBOL
1	XR
2	YU
3	XL
4	YD

Non-Proper Ways to handle the touch screen

- 1. Do not pull or crease the tail of the touch screen.
- 2. Tails, unless the drawing calls out for a bend, are to be free of permanent creases in the polyester, slight crease lines in the adhesive tail cover are allowed.

12.Inspection specification

NO	Item	Criterion				AQL
01	Electrical Testing	Missing vertical, horizontal segment, segment contrast defect. Missing character, dot or icon. Display malfunction. No function or no display. Current consumption exceeds product specifications. LCD viewing angle defect. Mixed product types. Contrast defect.				
02	Black or white spots on LCD (display only)	2.1 White and black spots on disp three white or black spots present		present.	n display ≤ 0.25 mm, no more than resent.	
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type $\Phi=(x+y)/2$ X 3.2 Line type:	★ Y	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$ ing drawing) Width $\Psi \le 0.02$ $0.02 < \Psi \le 0.03$ $0.03 < \Psi \le 0.05$	Acceptable Q TY Accept no dense 2 1 0 Acceptable Q TY Acceptable Q TY Accept no dense 2	2.5
04	Polarizer bubbles	If bubbles are v judge using bla specifications, t to find, must ch specify directio	ck spot not easy neck in	Size Φ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ Total Q TY	As round type Acceptable Q TY Accept no dense 3 2 0 3	2.5

NO	Item	Criterion A					
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination					
			Glass thickness a: LC	ip thickness CD side length			
		6.1 General glass chip : 6.1.1 Chip on panel sur		panels:			
		z: Chip thickness	y: Chip width	x: Chip length			
06	Chipped	Z≦1/2t	Not over viewing area	x ≤ 1/8a	2.5		
06	glass	$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a	2.5		
		6.1.2 Corner crack:	y: Chip width Not over viewing area Not exceed 1/3k e chips, x is the total len	x : Chip length $x \le 1/8a$ $x \le 1/8a$			

NO	Item	Criterion			AQL		
		Symbols:					
		-	nip width z: Chi	p thickness			
		k: Seal width t: Glass thickness a: LCD side length					
		L: Electrode pad length					
	6.2 Protrusion over terminal:						
		6.2.1 Chip on electrode pa	d:				
06	Glass						
		y: Chip width	x: Chip length	z: Chip thickness			
		$y \le L$	x ≤ 1/8a	$0 < z \leq t$			
			nes the ITO terminal,	over 2/3 of the ITO must			
		remain and be inspected ac					
		⊙ If the product will be he	at sealed by the custo	mer, the alignment mark not			
		be damaged.					
		6.2.3 Substrate protuberan	ce and internal crack.				
		X	y: width	x: length			
			y≤1/3L	$x \le a$			
		У		,			

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
		8.1 Illumination source flickers when lit.	0.65
08	Backlight	8.2 Spots or scratched that appear when lit must be judged.	2.5
08	elements	Using LCD spot, lines and contamination standards.	
		8.3 Backlight doesn't light or color wrong.	0.65
		9.1 Bezel may not have rust, be deformed or have fingerprints,	2.5
09	Bezel	stains or other contamination.	
		9.2 Bezel must comply with job specifications.	0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or	2.5
		contamination.	
		10.2 COB seal surface may not have pinholes through to the IC.	2.5
		10.3 The height of the COB should not exceed the height	0.65
		indicated in the assembly diagram.	
		10.4 There may not be more than 2mm of sealant outside the	2.5
		seal area on the PCB. And there should be no more than three	
		places.	
		10.5 No oxidation or contamination PCB terminals.	2.5
10	PCB、COB	10.6 Parts on PCB must be the same as on the production	0.65
10		characteristic chart. There should be no wrong parts, missing	
		parts or excess parts.	
		10.7 The jumper on the PCB should conform to the product	0.65
		characteristic chart.	
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or	2.5
		screw hold pad, make sure it is smoothed down.	
		10.9 The Scraping testing standard for Copper Coating of PCB	2.5
		X	
		$X * Y \leq 2mm^2$	
		11.1 No un-melted solder paste may be present on the PCB.	2.5
		11.2 No cold solder joints, missing solder connections,	2.5
11	Soldering	oxidation or icicle.	
		11.3 No residue or solder balls on PCB.	2.5
		11.4 No short circuits in components on PCB.	0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface	2.5
		Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
		pin must be present or look as if it cause the interface pin to sever.	
	General	12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
	appearance	12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

13.Material List of Components for

RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	Cd	Pb	Hg	Cr6+	PBB	PBDE	DEHP	BBP	DBP	DIBP
Limited	100	1000	1000	1000	1000	1000	1000	1000	1000	1000
Value ppm ppm ppm ppm ppm ppm ppm ppm ppm pp										
Above limited value is set up according to RoHS.										

2.Process for RoHS requirement : (only for RoHS inspection)

(1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.

(2) Heat-resistance temp. :

Reflow: 250° C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. $: 235\pm5^{\circ}C$;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

14.Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

	winstar <u>LCM Sampl</u>	<u>le Estimate</u>	Feedback Sheet	
odule	e Number:			Page: 1
1 · <u>F</u>	Panel Specification:			
1.	Panel Type:	Pass	☐ NG ,	
2.	View Direction:	Pass	☐ NG ,	
3.	Numbers of Dots:	Pass	☐ NG ,	
4.	View Area:	Pass	☐ NG ,	
5.	Active Area:	Pass	☐ NG ,	
6.	Operating Temperature:	Pass	☐ NG ,	
7.	Storage Temperature:	Pass	☐ NG ,	
8.	Others:			
2 · <u>N</u>	Mechanical Specification :			
1.	PCB Size:	Pass	☐ NG ,	
2.	Frame Size:	Pass	☐ NG ,	
3.	Materal of Frame:	Pass	☐ NG ,	
4.	Connector Position:	Pass	☐ NG ,	
5.	Fix Hole Position:	Pass	☐ NG ,	
6.	Backlight Position:	Pass	☐ NG ,	
7.	Thickness of PCB:	Pass	☐ NG ,	
8.	Height of Frame to PCB:	Pass	☐ NG ,	
9.	Height of Module:	Pass	☐ NG ,	
10	Others:	Pass	☐ NG ,	
3 · <u>F</u>	Relative Hole Size:			
1.	Pitch of Connector:	Pass	□ NG ,	
2.	Hole size of Connector:	Pass	□ NG ,	
3.	Mounting Hole size:	Pass	□ NG ,	
4.	Mounting Hole Type:	Pass	□ NG ,	
5.	Others:	Pass	□ NG ,	
4 \ <u>B</u>	Backlight Specification:			
1.	B/L Type:	Pass	☐ NG ,	
2.	B/L Color:	Pass	☐ NG ,	
3.	B/L Driving Voltage (Refere	nce for LED	Type): Pass	□ NG ,
4.	B/L Driving Current:	Pass	☐ NG ,	
5.	Brightness of B/L:	Pass	☐ NG ,	
6.	B/L Solder Method:	Pass		
7	Others:	Pass		



	winstar					
Modu	le Number:		Page: 2			
5、	Electronic Characteristics of	Module:				
1.	Input Voltage:	Pass	□ NG ,			
2.	Supply Current:	Pass	□ NG ,			
3.	Driving Voltage for LCD:	Pass	□ NG ,			
4.	Contrast for LCD:	Pass	□ NG ,			
5.	B/L Driving Method:	Pass	□ NG ,			
6.	Negative Voltage Output:	Pass	□ NG ,			
7.	Interface Function:	Pass	□ NG ,			
8.	LCD Uniformity:	Pass	□ NG ,			
9.	ESD test:	Pass	□ NG ,			
10.	Others:	Pass	□ NG ,			
6、	Summary :					
	Sales signature :					
	Customer Signature:		Date : / /			