PIHER



MECHANICAL SPECIFICATIONS

– Mechanical rotation angle: $265^{\circ} \pm 5^{\circ}$ 240° \pm 5° available under drawing (blue housing only)

– Electrical rotation angle: 240° ± 20°

- Torque: 0.5 to 2.5 Ncm.

(0.7 to 3.4 in-oz)

- Stop torque: > 10 Ncm. (>14 in-oz)

– Life*: Up to 100K cycles

PT-15

15 mm Carbon Potentiometer

FEATURES

- Carbon resistive element.
- IP54 protection according to IEC 60529.
- Polyester substrate.
- Also upon request:
 - Long life model for low cost control pot. applications
- · Low torque option
- · Supplied in magazines for automatic insertion.
- · Wiper positioned at 50% or fully clockwise.
- · Self extinguishable plastic UL 94V-0.
- · Cut track option.
- · Special Tapers.
- · Mechanical detents.

ELECTRICAL SPECIFICATIONS

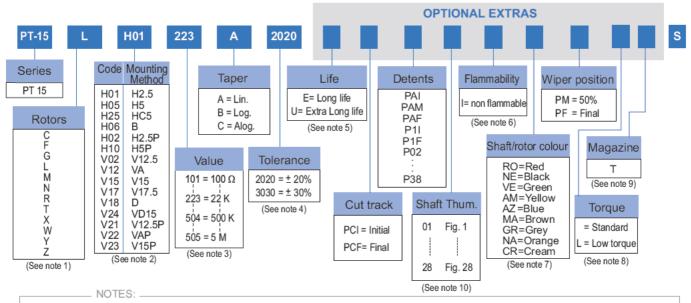
- Range of values (*)

 $100\Omega \le Rn \le 5 M$ (Decad. 1.0 - 2.0 - 2.2 - 2.5 - 4.7 - 5.0)

- Tolerance (*): $100\Omega \le Rn \le 1M \Omega$ $\pm 20\%$ $1M\Omega < Rn \le 5M$ $\pm 30\%$

- Max. Voltage: 250 VDC (lin) 125 VDC (no lin)
- Nominal Power 50°C (122°F) (see power rating curve)
 0.25 W (lin) 0.12 W (no lin)
- Taper (*) (Log. & Alog. only Rn≥1K) Lin; Log; Alog.
- Residual resistance(*): $\leq 0.5 \%$ Rn (5 Ω min.)
- Equivalent Noise Resistance: ≤ 3% Rn (3 Ω min.)
- Operating temperature**: -25°C + 70°C (-13°F + 158°F)

HOW TO ORDER



- (1) "Z" adjustment only available on "H" versions. Standard colour for the "T" rotor: Orange
- (2) Terminal styles: "P" are crimped terminals. V24 not available with steel terminals. V=Vertical adjust; H=Horizontal Adjust
- (3) Value Example: Code: 10 1 100 Ω

 Numb of zeros

 First two digits of the value.
- Extra long life: 100K cycles (to be studied case by case)
 Non flammable: housing, rotor and shaft. According to UL 94V 0
- 7) Colour shaft/rotor: Potentiometer without shaft: only rotor
 - otor Potentiometer with shaft: only shaft
- (8) Low Torque: ≤1.5Ncm. No detent option available for low torque models
- (9) Magazines (35 pcs/mag): available for VA (12.5), V (12.5), V (12.5P), V (15), V15 (P) and H models. For more information please contact your nearest Piher supplier.
- (10) If you wish to use your own custom plastic shaft/knob/actuator please contact Piher for advice about compatible materials.



Cream colour only available in standard plastic

HOW TO ORDER CUSTOM DRAWING

PT-15 LH 01 + DRAWING NUMBER (Max. 16 digits)

This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.

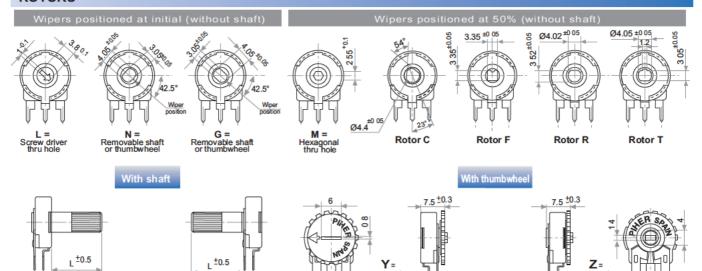
STANDARD OPTIONS

Cut track	No
Detents	None
Non flammable	No
Rotor colour	White
Shaft colour	Natural
Wiper position	
Torque	Standard
Life	500 cycles

ROTORS

X = Adjustable from collector side

h (2.5)

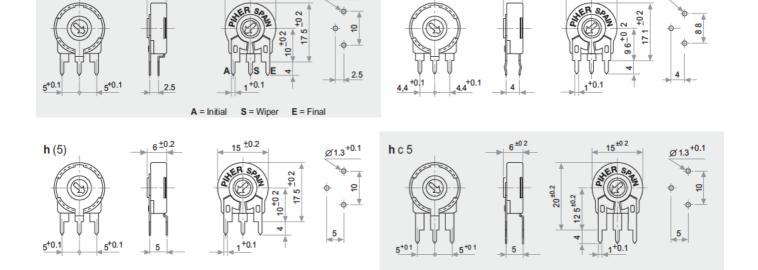


VERTICAL MOUNT - HORIZONTAL ADJUST

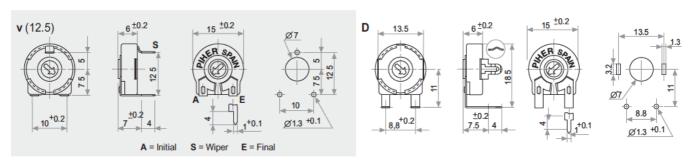
6 ±0.2

W = Adjustable from terminal side

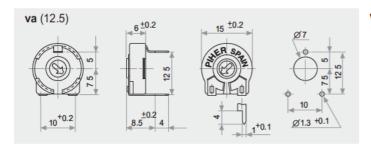
15^{±0.2}

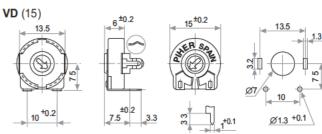


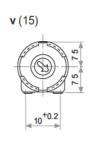
HORIZONTAL MOUNT - VERTICAL ADJUST

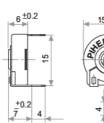


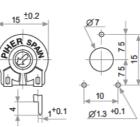
HORIZONTAL MOUNT - VERTICAL ADJUST

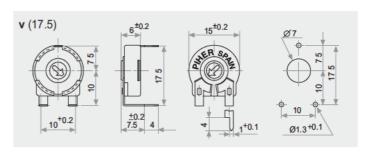






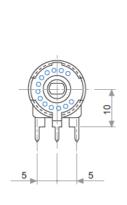


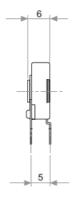


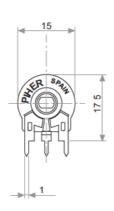


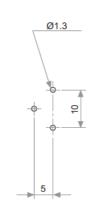
DETENT DETAILS

13 detents example





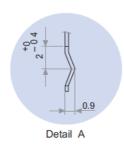


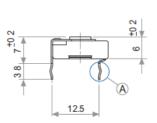


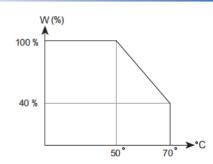
CRIMPED TERMINALS (DETAIL)

POWER RATING CURVE



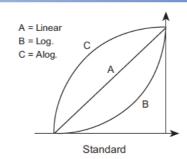


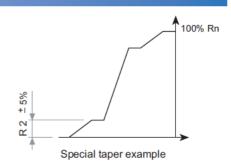


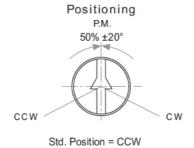


TAPERS

NOTE: Please note terminals disposition when ordering non linear curves.







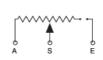
Cut Track

CCW on off (A)

CW on off (E)



A = Initial S = Wiper E = Final





TESTS

TYPICAL VARIATIONS

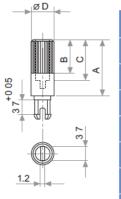
ELECTRICAL LIFE	1.000 h. @ 50°C; 0.25 W	±5 %
MECHANICAL LIFE (CYCLES)	500 @ 10 CPM15 CPM	±3 % (Rn < 1 MΩ)
TEMPERATURE COEFFICIENT	25°C; +70°C	±300 ppm (Rn <100 K)
THERMAL CYCLING	16 h. @ 85°C; 2h. @ 25°C	±2.5 %
DAMP HEAT	500 h. @ 40°C @ 95% HR	±5 %
VIBRATION (for each plane X,Y,Z)	2 h. @ 10 Hz 55 Hz.	±2 %

NOTE: Out of range values may not comply these results.

SHAFTS (for N, G and T rotor types, top view)

Hollow model shafts

Solid model shafts



A = Length (FRS)
B = Knurling length
C = Hollow depth
D = Shaft diameter
FRS = From rotor surface

I	FIG.	Α	В	С	D	Ref.
		12	9	8	6	5272
	2	19	9	15	6	5214
	5	9.5	6.5	5.5	6	5208
	9	35	9	31	6	5216
	10	37.8	9	33.8	6	5218
	11	35	25	15	6	5209
	13	7.8	4.8	3.8	6	5265

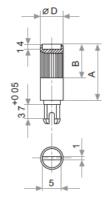
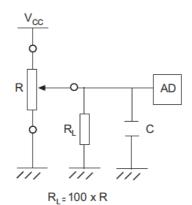


FIG.	Α	В	D	Ref.
6	15	9	6	5219
7	16.8	9	6	5220
8	25.3	9	6	5207
12	46	5	6	5227

Slot (1 x 1.4) perpendicular to wiper position. Fig. 12 slot is on line with wiper position.

RECOMMENDED CONNECTIONS

Recommended connection scheme for Piher's position sensors (voltage divider)



SHAFTS (for N, G and T rotor types, top view)

By default shafts, knobs & & thumweels are delivered unassembled.

Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available upon request.

If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.

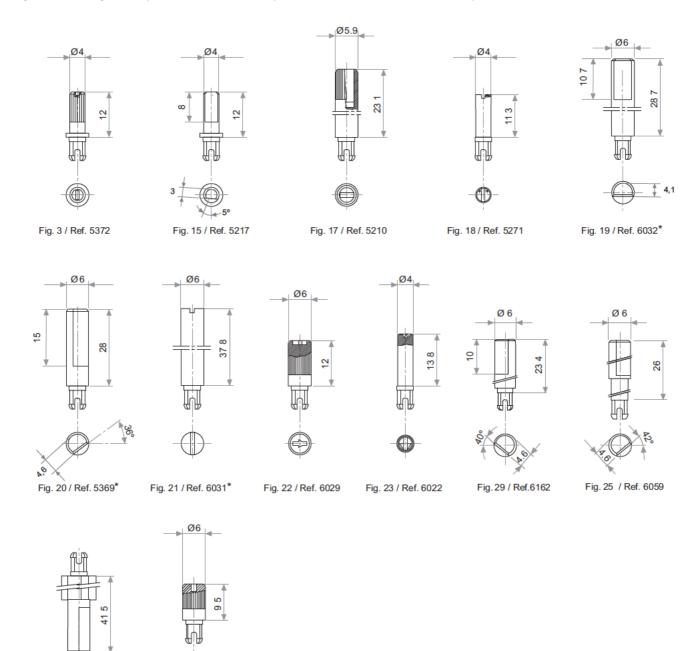




Fig. 28 / Ref. 6055

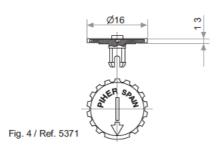
* Not available in self extinguishable plastic

THUMBWHEEL

By default shafts, knobs & & thumweels are delivered unassembled.

Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available upon request.

If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.



www.piher.net -55- PIHER

DETENT CONFIGURATIONS EXAMPLES

This innovative PT's with detents family has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations: special tapers, torque, tolerances, linearity, cut track, etc.

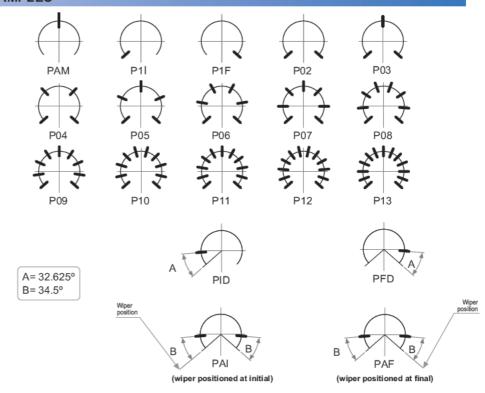
This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

Strong and weak detents can be mixed as per customer's request.

Detent number and positions can be made or fitted to the customer needs or preferences.

Relative detent positions along the total mechanical travel.
Unless otherwise specified the detents are evenly spaced (using the end points as reference)

*For more than 13 detents versions please contact your nearest PIHER distributor. Mechanical and/or electrical features may be affected by detents. Detents may not be available for all mounting methods. Please see our separate PTs with detents datasheet at www.piher.net



DETENTS WITH CONSTANT VALUE ZONES

application notes

PIHER's potentiometers may feature special stepped outputs or 'constant voltage zones' for the 10mm and 15mm product families.

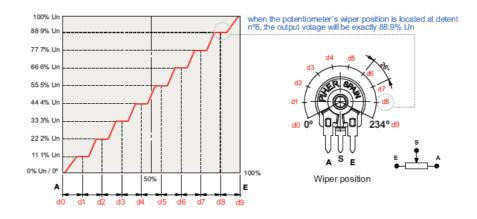
These constant voltage zones can be combined with PIHER's mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent's positions. The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

In addition to established catalogue detent configurations, we will design and manufacture any other configuration on our tried and tested carbon/cermet & THM/SMD potentiometer technology and processes.

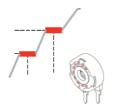
With its exacting control capabilities, our 10mm and 15mm potentiometers series are well suited for many consumer applications such as ovens, ranges, dishwashers, lighting (dimmers), power hand tools, washing machines and HVAC systems.

Constant value zones can be combined with strategically located stops matching the flat areas of the output.

10 stepped outputs version example:



Improved repeatability



By combining the constant value zones with the detents, engineers can align the same voltage values with each of the detent stops when rotating the control both forward and backward.

This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles.

Piher's detents also prevent output values from changing due to vibration or accidental rotor movements, furthering reliable control consistency.

Design tip. Cost effectiveness

Absolute encoders can easily be replaced connecting the potentiometer to the microprocessor's analogue input.

Main advantages

- ✓ Unique, non overlapping values at each stop (detent position)
- Prevents output value change due to light vibration or accidental rotor micro movements
- Fully customisable according to customer's needs
- ✓ Cost effective replacement for absolute encoders

Disclaime

The product information in this catalogue is for reference purposes. Please consult for the most up to date and accurate design information.

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