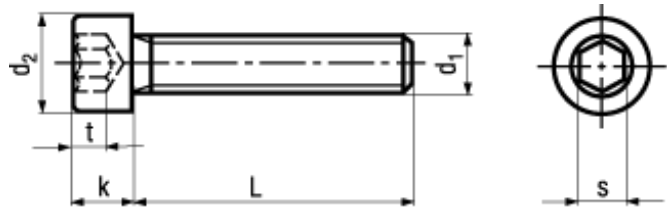




DIN 912

ISO 4762

Standard withdrawn



**BN 610**

**Hex socket head cap screws**

fully threaded

Stainless steel A2

- ~UNI 5931
- ~ČSN 021143

**i** The commercial quality of steel grades A2 and A4 is property class 70 (tensile strength 700 N/mm<sup>2</sup>). Strength of the screw is indicated by the head marking and defined by the applicable product standard.

Article#	d <sub>1</sub>	d <sub>2</sub>	k max.	s	t min.	L
1420526	M2	3,8	2	1,5	1	3
1420550						4
1420569						5
1420577						6
1420585						8
1420593						10
1420607						12
1420682						16
1420712	M2,5	4,5	2,5	2	1,1	4
1421506						5
1422103						6
1422111						8
1422537						10
1422693						12
1422871						16
1422898						20
1233084	M3	5,5	3	2,5	1,3	4
1233092						5
1233106						6
1233114						8
1233122						10
1233130						12
1111329						(14)
1233149						16
1032631						(18)
1032658						20

Article#	d <sub>1</sub>	d <sub>2</sub>	k max.	s	t min.	L
3093178	M3	5,5	3	2,5	1,3	25
1208047	M4	7	4	3	2	5
1233173						6
1233181						8
1233203						10
1233211						12
1111353						(14)
1233238						16
1111361						(18)
1233246						20
1032739						25
8313881						30
1208055	M5	8,5	5	4	2,5	6
1233262						8
1233270						10
1233289						12
1112333						(14)
1233297						16
1112341						(18)
1233300						20
1135171						(22)
1233319						25
3092533						30
8266808	M6	10	6	5	3	6
1208063						8
1233335						10
1233343						12
1432249						(14)
1233351						16
1432257						(18)
1233378						20
1432265						(22)
1233386						25
1032844						30
5513555						35
5514964						40
5515086						50
1208071	M8	13	8	6	4	10
1233416						12
1432273						(14)
1233424						16

Article#	d <sub>1</sub>	d <sub>2</sub>	k max.	s	t min.	L
1432281	M8	13	8	6	4	(18)
1233432						20
1432303						(22)
1233440						25
1233459						30
1032852						35
5513014						60
3210794	M10	16	10	8	5	12
1208098						16
1233491						20
1233505						25
1233513						30
1233521						35
1032860						40
5507775	M12	18	12	10	6	16
1113437						20
1421999						25
1422006						30
1422014						35
1422022						40
1032925						45
1480006						50
1423231	M16	24	16	14	8	25
1422057						30
1113550						35
1422065						40
1113569						45
1422073						50
1033050						55
1480014						60
1114115	M20	30	20	17	10	40
1114123						45
1114131						50
1169637						55
1114158						60
1432311						65
1480022						70