

**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/07/90 3.2SN BK BX**

Weidmüller Interface GmbH & Co. KG
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www.weidmueller.com



Similar to illustration

High-temperature-resistant, 90° angled, open male header. Packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

General ordering data

Type	SL-SMT 5.08HC/07/90 3.2SN BK BX
Order No.	1780000000
Version	PCB plug-in connector, male header, open side, THT/THR solder connection, 5.08 mm, No. of poles: 7, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248165322
Qty.	50 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Box

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Technical data**Dimensions and weights**

Width	35.56 mm	Width (inches)	1.4 inch
Height	11.7 mm	Height (inches)	0.461 inch
Height of lowest version	8.5 mm	Depth	12 mm
Depth (inches)	0.472 inch	Net weight	2.54 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
No. of poles	7	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	0 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	30.48 mm	L1 in inches	1.2 inch
Number of rows	1	Pin series quantity	1
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	9 N	Pulling force/pole, max.	7 N

Material data

Insulating material	LCP GF	Colour code	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
CTI	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Tu=20°C)	27.5 A
Rated current, max. no. of poles (Tu=20°C)	19 A	Rated current, min. no. of poles (Tu=40°C)	24 A
Rated current, max. no. of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

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Technical data

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packaging

Packaging	Box	VPE length	35 mm
VPE width	115 mm	VPE height	160 mm

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

Notes

Notes	<ul style="list-style-type: none"> • Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • Diameter of solder eyelet D = 1.4+0.1mm • Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Creation date April 4, 2019 11:07:54 AM CEST

Data sheet

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Technical data

Approvals

Approvals



ROHS

Conform

Downloads

Approval/Certificate/Document of
Conformity

[Declaration of the Manufacturer](#)

Brochure/Catalogue

- [FL DRIVES EN](#)
- [MB SMT EN](#)
- [FL DRIVES DE](#)
- [MB DEVICE MANUF. EN](#)
- [CAT 2 PORTFOLIOGUIDE EN](#)
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- [FL ELEVATOR EN](#)
- [FL POWER SUPPLY EN](#)
- [FL 72H SAMPLE SER EN](#)
- [PO OMNIMATE EN](#)

Engineering Data

[EPLAN, WSCAD](#)

Engineering Data

[STEP](#)

SMT white paper

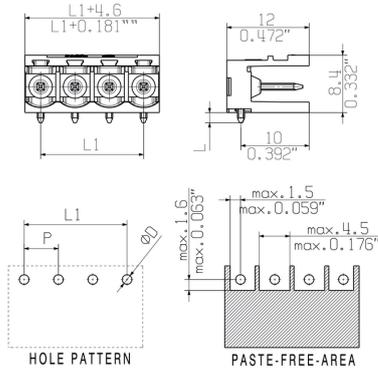
[Download Whitepaper](#)

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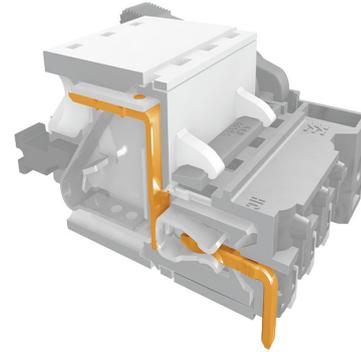
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Drawings

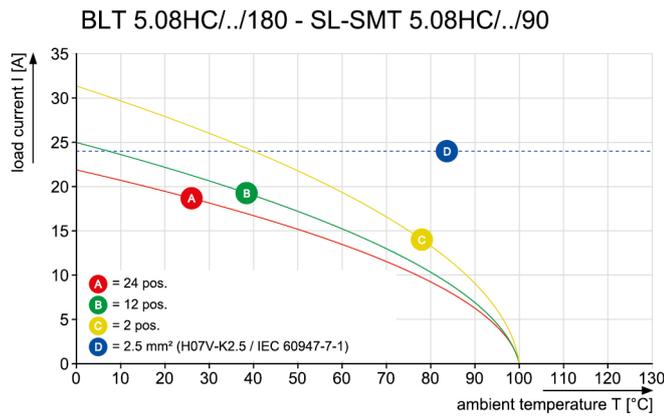
Dimensional drawing



Product benefits



Graph



Safe power transmission

Product benefits

Proven properties



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Mating connector (fully pluggable)
BLZP 5.08HC/180 SN


Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/07/180 SN BK BX	1943860000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range, max.: 4 mm ² , Box	403224861790648	48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
BLZP 5.08HC/07/180 SN OR BX	1943630000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range, max.: 4 mm ² , Box	403224861763048	48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

BLZP 5.08HC/225B SN


Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLZP 5.08HC/07/225B SN BK BX	1946030000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 225°, Screw connection, Clamping range, max.: 4 mm ² , Box	4032248621569	48 pc(s).
BLZP 5.08HC/07/225B SN OR BX	1945800000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 225°, Screw connection, Clamping range, max.: 4 mm ² , Box	403224862127948	48 pc(s).	IEC: 400 V / 17.5 A / 0.2 - 4 mm ² UL: 300 V / 15 A / AWG 26 - AWG 12	Box

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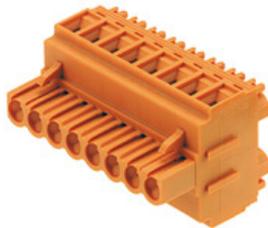
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Mating connector (fully pluggable)
BLZP 5.08HC/270 SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/07/270 SN OR BX	1948840000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 270°, Screw connection, Clamping range, max.: 4 mm ² , Box	4032248626298	48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
BLZP 5.08HC/07/270 SN BK BX	1949070000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 270°, Screw connection, Clamping range, max.: 4 mm ² , Box	4032248626526	48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

BLDT 5.08B


Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDT 5.08/07/-B SN OR BX	1651790000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range, max.: 3.31 mm ² , Box	4008190400477	40 pc(s).	IEC: 400 V / 14 A / 0.2 - 2.5 mm ² UL: 300 V / 10 A / AWG 26 - AWG 12	Box
Discontinued	2016-09-01T00:00:00+02:00	BLDT 5.08/07/-B SN BK BX	1673830000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range,	4008190435561	40 pc(s).

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Mating connector (fully pluggable)

max. : 3.31 mm²,
Box

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLC 5.08/07/180BR OR BX	1649420000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Crimp connection, Clamping range, max. : 2.5 mm ² , Box	4008190294533	50 pc(s).	IEC: 400 V / 21 A UL: 300 V / 10 A / AWG 26 - AWG 14	Box
Discontinued	2014-05-20T00:00:00+02:00	BLC 5.08/07/180BR BK BX	1712160000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Crimp connection, Clamping range, max. : 2.5 mm ² , Box	4008190935177	50 pc(s).

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLC 5.08/07/180R BK BX	1712010000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Crimp connection, Clamping range,	4008190935023	50 pc(s).

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Mating connector (fully pluggable)

max. : 2.5 mm²,
Box

BLC 5.08/07/180R OR BX	1610540000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Crimp connection, Clamping range, max. : 2.5 mm ² , Box	4008190156398 50 pc(s).	IEC: 400 V / 21 A UL: 300 V / 10 A / AWG 26 - AWG 14	Box
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BLDF 5.08/180 SN


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5A current-carrying capacity. The large clamping capacity (up to 2.5mm² wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, allow for user-friendly unplugging designs.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/07/180 SN OR BX	1001200000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248817535 32 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 12 - AWG 26	Box
BLDF 5.08/07/180 SN BK BX	1000910000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248817450 32 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 12 - AWG 26	Box

BLL 5.08/180B


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/07/180B 3.2SN OR BX	1682780000	PCB plug-in connector, female header, Dovetails for fixing blocks, THT solder connection, 5.08 mm, No.	4008190474546 48 pc(s).		IEC: 400 V / 23 A UL: 300 V / 15 A	Box

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Mating connector (fully pluggable)

of poles: 7, 180°, Solder pin
length (l): 3.2 mm, tinned,
orange, Box

BLZP 5.08HC/225 SN


Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Delivery status Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued 2016-04-08T00:00:00+02:00	BLZP 5.08HC/07/225 SN BK BX	1946610000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 225°, Screw connection, Clamping range, max. : 4 mm², Box	4032248622382	48 pc(s).
BLZP 5.08HC/07/225 SN OR BX	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 225°, Screw connection, Clamping range, max. : 4 mm², Box	1946300000	4032248621873 48 pc(s).	IEC: 400 V / 17.5 A / 0.2 - 4 mm² UL: 300 V / 15 A / AWG 26 - AWG 12	Box

BLDT 5.08


Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDT 5.08/07/- SN OR BX	1644780000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range, max. : 3.31 mm², Box	4008190283995 40 pc(s).		IEC: 400 V / 14 A / 0.2 - 2.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 12	Box

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Mating connector (fully pluggable)

Discontinued 2016-09-01T00:00:00+02:00	BLDT 5.08/07/- SN BK BX 1660760000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, Screw connection, Clamping range, max. : 3.31 mm ² , Box	4008190417215	40 pc(s).
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BLF 5.08HC/180 SN


Just as reliable as the millionfold proven original and featuring innovative details:
The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for easy and tool-free wire connection. HC = High Current.
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/07/180 SN BK BX	1013480000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248721634	48 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/07/180 SN OR BX	1013740000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 180°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248721856	48 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

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Mating connector (fully pluggable)
BLL 5.08/180


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/07/180 3.2 SN OR BX	1630760000	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, No. of poles: 7, 180°, Solder pin length (l): 3.2 mm, tinned, orange, Box	4008190204181	48 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box
Discontinued	2007-04-01T00:00:00+02:00	BLL 5.08/07/180 4.5SN BK BX	1646300000	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, No. of poles: 7, 180°, Solder pin length (l): 4.5 mm, tinned, black, Box	4008190285647	50 pc(s).

BLZP 5.08HC/90 SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/07/90 SN OR BX	1948050000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 90°, Screw connection, Clamping range, max. : 4 mm², Box	4032248624270	48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

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Mating connector (fully pluggable)

BLZP 5.08HC/07/90 SN BK BX	1948290000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 90°, Screw connection, Clamping range, max. : 4 mm ² , Box	4032248624812 48 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
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BLF 5.08HC/270 SN


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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

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- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/07/270 SN OR BX	1982750000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 270°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248686841 48 pc(s).		IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
Discontinued	2016-04-08T00:00:00+02:00	BLF 5.08HC/07/270 SN BK BX	1981980000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 270°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248684670	48 pc(s).

**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/07/90 3.2SN BK BX**

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Fax: +49 5231 14-292083
www.weidmueller.com

Mating connector (fully pluggable)
BLL 5.08/90


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/07/90 3.2 SN OR BX	1622990000	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, No. of poles: 7, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box	4008190194048	48 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

BLF 5.08HC/90 SN


Just as reliable as the millionfold proven original and featuring innovative details:
The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLF 5.08HC/07/90 SN BK BX	1000080001	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 7, 90°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	4032248690015	48 pc(s).

Data sheet

**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/07/90 3.2SN BK BX**

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Mating connector (fully pluggable)

BLF 1001580000 5.08HC/07/90 SN OR BX	PCB plug-in connector, 4032248693382 48 pc(s). female plug, 5.08 mm, No. of poles: 7, 90°, PUSH IN, Tension-clamp connection, Clamping range, max. : 3.31 mm ² , Box	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² Box UL: 300 V / 18.5 A / AWG 26 - AWG 12
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**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/07/90 3.2SN BK BX**

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Accessories
Additional accessories

No task is too small when creating the perfect solution.

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
SL AT SW	1770240000	PCB plug-in connector, Accessories, Spacer, black, No. of poles: 1	4032248117710	100 pc(s).		Box
SL AT OR	1598300000	PCB plug-in connector, Accessories, Spacer, orange, No. of poles: 1	4008190189266	100 pc(s).		Box

Coding elements

Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZ/SL KO OR BX	1573010000	PCB plug-in connector, Accessories, Coding element, orange, No. of poles: 1	4008190048396	100 pc(s).		Box

OMNIMATE Signal - series BL/SL 5.08 SL-SMT 5.08HC/07/90 3.2SN BK BX

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Accessories

BLZ/SL KO BK 1545710000 BX	PCB plug-in connector, Accessories, Coding element, black, No. of poles: 1	400819008714250 pc(s).	Box
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LED Light guides



Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2010-05-31T00:00:00+02:00	SL FLA 1.5/24	1595850000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190092573	10 pc(s).
		SL FLA 9.0/1	1580120000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1		Box
		SL FLA 3.8/1	1580110000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1		Box
Discontinued	2010-05-31T00:00:00+02:00	SL FLA 3.8/24	1595860000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190140892	10 pc(s).

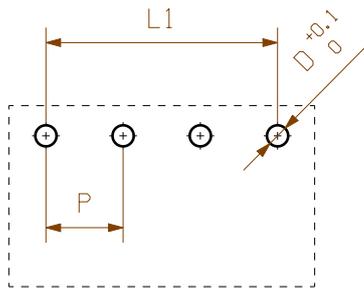
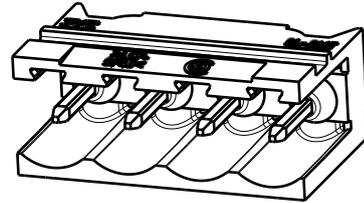
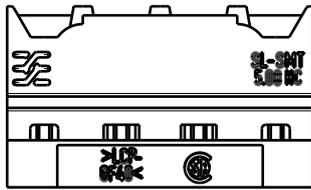
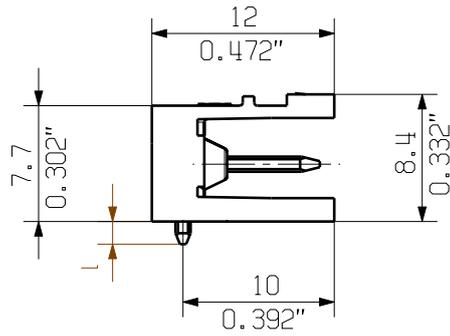
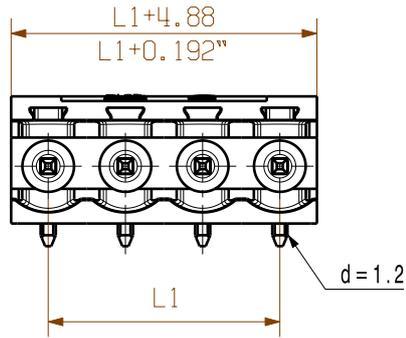
Data sheet

OMNIMATE Signal - series BL/SL 5.08 SL-SMT 5.08HC/07/90 3.2SN BK BX

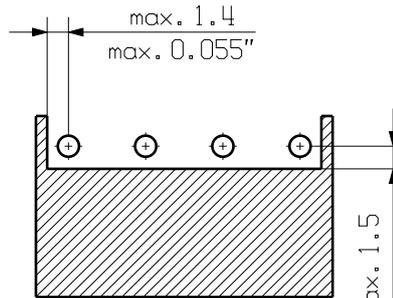
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Accessories

SL FLA 2,3/24 1636680000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190409968 10 pc(s).			Box
Discontinued 2010-05-31T00:00:00+02:00	SL FLA 9.0/24	1595870000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190079796	10 pc(s).
SL FLA 2,3/1 1636670000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190409975 100 pc(s).			Box
SL FLA 1.5/1 1580100000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190152475 100 pc(s).			Box



hole pattern



paste - free - area

24	116.84	4.600	+/- 0.2
23	111.76	4.400	
22	106.68	4.200	
21	101.60	4.000	
20	96.52	3.800	+/- 0.15
19	91.44	3.600	
18	86.36	3.400	
17	81.28	3.200	
16	76.20	3.000	
15	71.12	2.800	
14	66.04	2.600	
13	60.96	2.400	
12	55.88	2.200	+/- 0.1
11	50.80	2.000	
10	45.72	1.800	
9	40.64	1.600	
8	35.56	1.400	
7	30.48	1.200	
6	25.40	1.000	+/- 0.1
5	20.32	0.800	
4	15.24	0.600	
3	10.16	0.400	
2	5.08	0.200	
1	tolerance		

D = 1.4/0.055" or 1.5/0.059" (REFLOW SOLDERING)
 RECOMMENDATION FOR AUTOMATIC ASSEMBLY
 (1.4mm FOR n=2...8 / 1.5mm for n=9...24)

n = Polzahl / no of poles
 P = Raster / pitch

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.

The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

shown: SL-SMT 5.08HC/04/90

4.5	0.1/-0.3
3.2	0.1/-0.3
2.1	0.1/-0.3
1.5	-0.3
1	tolerance

	DIN ISO 2768-m			Cat.no.: .		
	106339/4 30.07.18 HERTEL_S 00			2 33262 31		
Modification		Drawing no.		Issue no.		
		Sheet 01		of 04 sheets		
Scale: 2:1	Date	Name	SL-SMT 5.08HC/.../90... STIFTLISTE MALE HEADER			
Supersedes: .	Drawn	29.11.2007				HELIS_MA
	Responsible					HERTEL_S
	Checked	01.08.2018				KOCH_JG
	Approved		LANG_T	Product file: SL-SMT 5.08	7280	

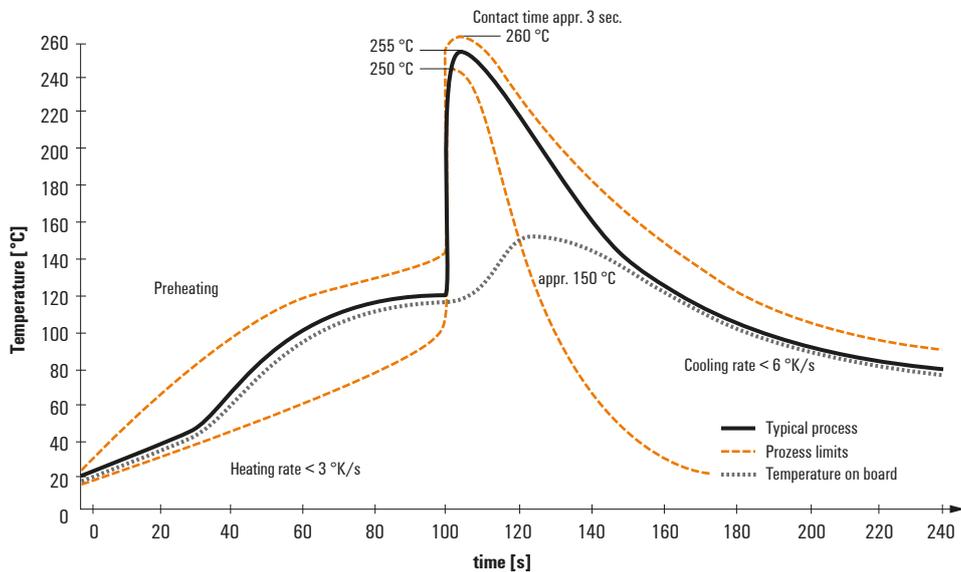
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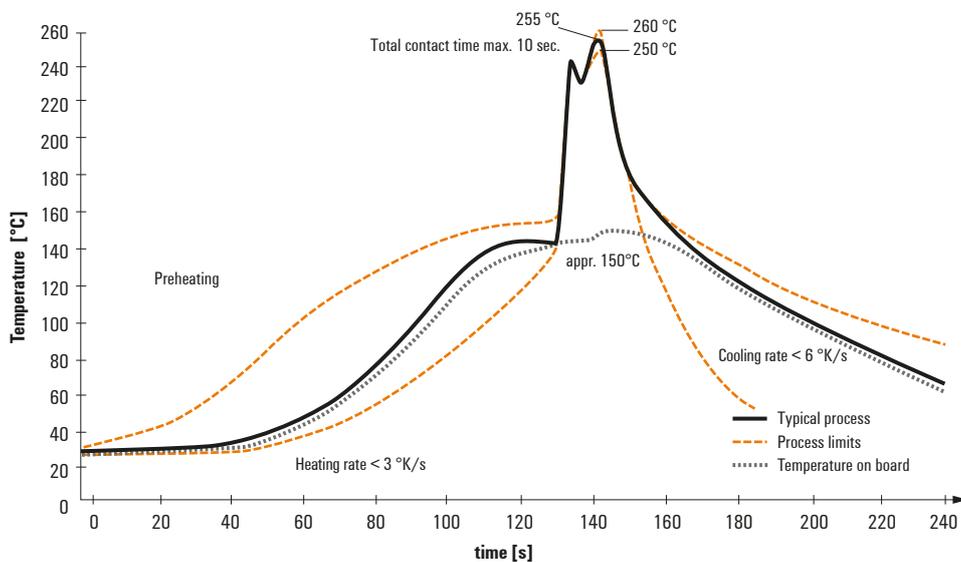
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

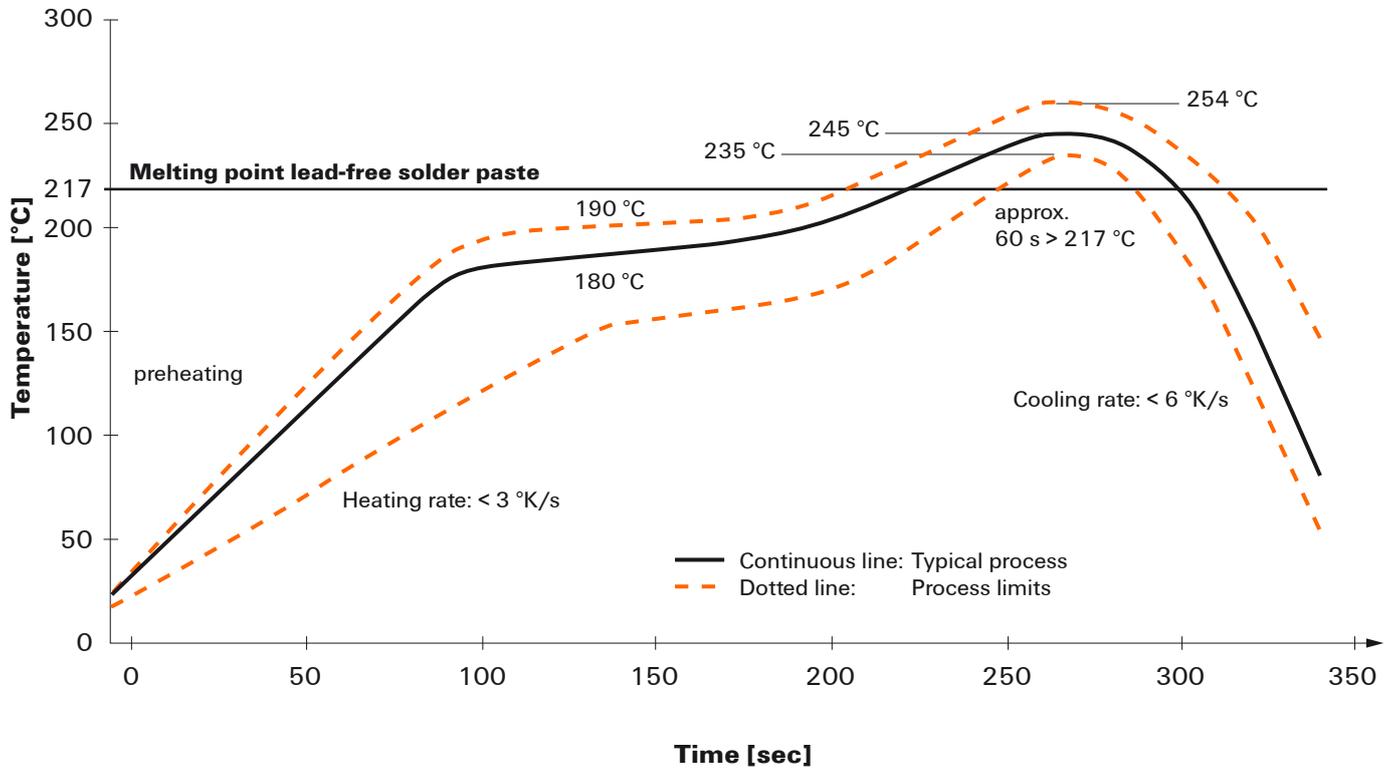
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.