NO：JXP0024-29 **TO: Ozdisan**

APPROVAL SHEET No. : B-7706A

Series No.: KPH

Specification No.:

RoSH

APPROVAL SHEET

FOR AL. ELECTROLYTIC CAPACITORS

No.	(Customer No.)	(Koshin Part No.)	Description	ΦD x L
1		KPH-450V221MO300	450V220UF	30X30

APPROVED BY：

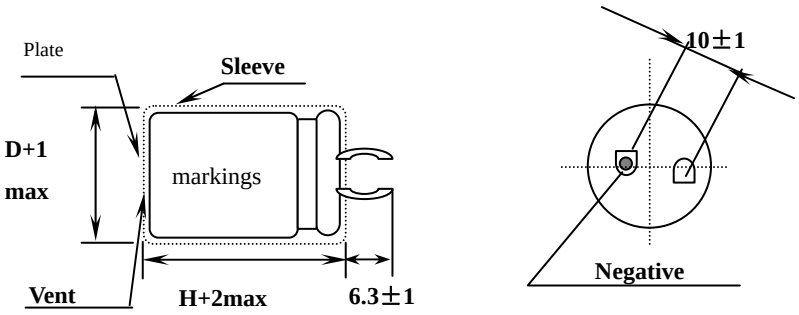
PLEASE SIGN RETURN US ONE COPY OF THE APPROUAL SHEET

APPROVED BY: Shenzhihong **CHECKED BY: Dingchanghua** **DESIGNED BY: Luoli**
DATE: 2016-1-22

KOSHIN

DJS-DS-0013

Snap-in type map:



Coefficient of Frequency for Ripple Current

Frequency (Hz) / Rate voltage (v)	50	120	300	1K	10K	100K
10~50	0.95	1.00	1.03	1.05	1.08	1.08
63~100	0.92	1.00	1.07	1.13	1.19	1.20
160~250	0.81	1.00	1.17	1.32	1.45	1.50
350~450	0.77	1.00	1.16	1.30	1.41	1.43

ELECTROLYTIC CAPACITORS

KOSHIN INTERNATIONAL LIMITED

ADDR.: SHANGXUE TECHNOLOGY INDUSTRIAL CITY,BANTIAN,SHENZHEN

TEL: 86-755-89501998 FAX: 86-755-89501185

Web Site: http://www.koshin.com.hk Email: szkoshin@koshin.com.hk

TEST REPORT OF ELECTROLYTIC CAPACITORS SAMPLE

DATE :	2016-1-22		Quantity :	50	PCS
Customer:	Ozdisan		Customer'S part No.:		
Ratings :	450V220		Part No.:	KPH-450V221MO300	
Series :	KPH		Case Size:	D30XL30(+2.0max)	mm
Lead space:	10+1	mm	Lead Dia.:	\	mm
Lead Length:	6.3±1	mm	Load Life:	5000	hrs
Sleeve Color:	Black		Marking Color:	White	

Capacitance Tolerance at 120Hz/20℃	Max.Tan δ at 120 Hz 20℃	Max.Leakage Current(μA) After 5 min.	Max.Impedance (Ω) At 100KHz/20℃	Max. Ripple Current(mArms) At120H z/105℃	Working Temp. (℃)	Surge. Volt. (V)
±20%	0.15	1980	\	700	-25+105	500

NO.	Capacitance (μF)	Tan δ	Leakage Current (μA)	Impedance (Ω)	Remarks
1	191.6	0.094	69.0		
2	191.5	0.095	71.0		
3	191.2	0.096	68.0		
4	191.3	0.095	72.0		
5	190.7	0.092	73.0		
6	191.3	0.093	72.0		
7	190.7	0.095	69.0		
8	192.4	0.094	74.0		
9	192.0	0.096	75.0		
10	191.6	0.094	74.0		
AVE.	191.43	0.0944	71.70		
MAX.	192.4	0.096	75.0		
MIN.	190.7	0.092	68.0		

APPROVED BY: Shenzhihong CHECKED BY: Luoli TESTED BY: Liuchunyan

Series KPH Capacitor

KL5 系列电容器

1. Our part No. :

For example ：

KPH	450 V	221	M	O330
Series code	**rated voltage**	**capacitance**	**tolerance**	**case size symbol**
KPH	**450v**	**220UF**	**±20%**	**Φ30X30**

2.Marking :

产品外部标识

Include company's brand "Koshin", series code, rated voltage, capacitance , rated temperature range, polarity and tolerance of capacitance.

产品外部标识包括：产品品牌"KOSHIN"、系列代码、额定电压、容量、额定温度范围、极性标志、容量允许偏差。

2. Specifications :

规格说明

3.1 Temperature range : -25 ~ +105 ℃

电容工作温度范围 ： -40 ~ +85 ℃ (450 是-25+85℃)

3.2 Electrical characteristics

（电容电气特性参数）

3.2.1 Capacitance tolerance ： ±20%

电容量允许偏差范围 ： ±20%

3.2.2 Tangent of loss angle (tan δ) :

损耗正切值（tan δ）

Rated Voltage	10	16	25	35	50	63-400	450
tan δ	0.55	0.40	0.30	0.25	0.20	0.15	0.15

3.2.3 Leakage current (μA) :

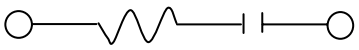
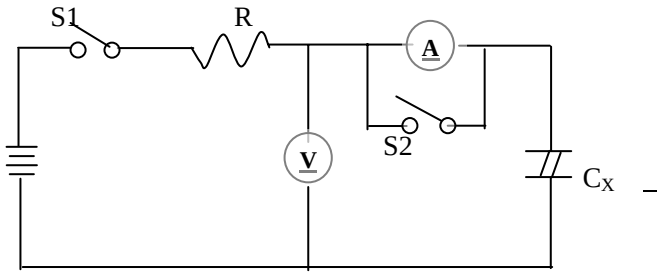
Rated voltage(v)	**10 ~ 450**
Leakage current (μA)	Less than 0.02CV or 3.0mA whichever is smaller (after 5 minutes)

Note：I : Leakage current (μA) ， C : Capacitance (μF) ， V : Rated DC working voltage (V)

1. Scope：

This specification applies to aluminum electrolytic capacitor ,used in electronic equipment.

2. Electrical characteristics ：

<table>
<tr><th>NO.</th><th>ITEM</th><th>TEST METHOD</th><th>SPECIFICATION</th></tr>
<tr><td>2.1</td><td>Rated voltage</td><td></td><td rowspan="2">Voltage range 、capacitance range ,see specification of this series</td></tr>
<tr><td>2.2</td><td>Capacitance</td><td rowspan="2">1. Measuring frequency:120Hz±12Hz
2. Measuring voltage:≤0.5Vrms+0.5VDC~2.0VDC
3. Measuring circuit  </td></tr>
<tr><td>2.3</td><td>Dissipation factor</td><td rowspan="2">Dissipation factor, leakage current, see specification of this series.
损失角、泄漏电流请看该系列之规格说明</td></tr>
<tr><td>2.4</td><td>Leakage current</td><td>DC leakage current shall be measured after 1~2minutes application of the DC rated working voltage through the 1000Ω resistor at 20℃
在 20℃通过 1000Ω的电阻施加直流工作电压 5 分钟后测定直流
 
R: 1000Ω 100Ω S1:Switch
A: DC current meter S2:Switch for protect of current meter
V: DC voltage meter C_X: Testing capacitor</td></tr>
<tr><td>2.5</td><td>Temperature characteristics</td><td><table><tr><th>STEP</th><th>TEMPERATURE</th><th>STORAGE TIME</th></tr><tr><td>1</td><td>20℃±2℃</td><td>30minutes</td></tr><tr><td>2</td><td>-40℃±3℃、-25℃±3℃</td><td>2hours</td></tr><tr><td>3</td><td>20℃±2℃</td><td>4hours</td></tr><tr><td>4</td><td>105℃±2℃</td><td>2hours</td></tr></table>Step1.Measure the impedance.
量及阻抗.(｜Z｜ , 20℃,120Hz±2HZ)
Step2. Measure the impedance at thermal balance after 2 hours.
达到热平衡 2 小时后测定阻抗。
(｜ Z｜ , -40℃, -25℃ 120Hz±2HZ)
Step4.Measure the leakage current at thermal balance after 2 hours.
达到热平衡 2 小时后测定静电容量。</td><td>Step2.
Low temperature impedance stability Less than specified value.
低温稳定阻抗比：低于规定值。
Step4.
Capacitance change: within±10% of the initial measured value.
静电容量变化：最初测量值的±10%以内。
Dissipation factor: Less than specified value.</td></tr>
</table>

NO.	ITEM	TEST METHOD	SPECIFICATION
2.6	Surge test	Rated surge voltage shall be applied (switch on)for 30±5 second and then shall be applied (switch off) with discharge for 5.5min at room temperature. This cycle shall be repeated for 1000 cycles. Duration of one cycle is 6±0.5 minutes	Capacitance change: within ± 15% of the initial specified value. Dissipation factor: Less than specified value. Leakage current: Within initial specified value.

3.Mechanical characteristics ：

NO.	ITEM	TEST METHOD	SPECIFICATION
3.1	Lead strength	(A)Tensile strength： snap-in terminal： d(mm) | snap-in terminal load(kg) | 2.0 The capacitor shall withstand the constant tensile force specified between the body and each lead for 10 seconds without damage either mechanical or electrical.	When the capacitance is measured, there shall be no intermittent contacts, or open-or short-circuiting.
		（B）Bending strength： snap-in terminal： Cross section area of terminal 端子截面积（mm^2） | Force 拉伸力（N） S>1 | 25 with the capacitor in a vertical position apply the load specified axially to each lead. The capacitor shall be rotated slowly from the vertical to the horizontal position, back to the vertical position. The 90° in the opposite direction and back the original position. Performance of capacitor shall not have change and leads shall be undamaged.	There shall be no such mechanical damage as terminal damage etc.

NO.	ITEM	TEST METHOD	SPECIFICATION
3.2	Vibration resistance	The frequency of the vibration shall vary uniformly within the range 10 to 55 Hz with the amplitude of 0.75mm,completing the cycle in the internal of one minute. The capacitor shall be securely mounted by its leads with hold the body of capacitor. The capacitor shall be vibrated in three mutually perpendicular directions for a period of 2 hours in each direction.	Capacitance : no unsteady. Appearance : no abnormal. Capacitance change: within±5% of initial measured value.
3.3	Solder -ability	The leads are dipped in the solder bath of Sn at 245℃±5℃for 2±0.5 seconds. The dipping depth should be set at 1.5~2.0 ㎜.	The solder alloy shall cover the 95% or more of dipped lead's area.

4. Reliability:

NO.	ITEM	TEST METHOD	SPECIFICATION
4.1	Soldering heat resistance	The leads immerse in the solder bath of Sn at 280℃±5℃ for 10±1seconds until a distance of 1.5~2.0㎜ from the case.	No visible damage or leakage of electrolyte. Capacitance change: Within ± 5% of the initial measured value Tan δ : Less than specified value. Leakage current: Less than specified value
4.2	Moisture Resistance	Subject the capacitor to40℃±2℃ and 90% to 95% relative humidity for 504 hours.	Capacitance change: Within ± 20% of the initial measured value Tan δ : Less than 1.2 specified value. Leakage current: Less than specified value

<table>
<tr><th>NO.</th><th>ITEM</th><th>TEST METHOD</th><th>SPECIFICATION</th></tr>
<tr><td>4.3</td><td>Load life</td><td>After 5000 hours continuous application of DC rated working voltage at 105℃ ± 2℃,the measurements shall meet the following limits.
Measurements shall be performed after 16 hours exposed at room temperature.</td><td>Capacitance change:
within ± 20% of the initial specified value.

Dissipation factor:
Less than 200% of the initial specified value.

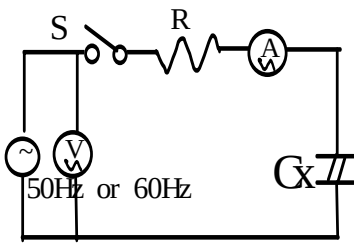
Leakage current:
Within initial specified value.</td></tr>
<tr><td>4.4</td><td>Shelf life</td><td>After storage for 1000 hours at 105℃ ± 2℃ without voltage application ,the measurements shall meet the following limits.
Measurements shall be performed after exposed for 16 hrs at room temperature after application of Testing.</td><td></td></tr>
<tr><td>4.5</td><td>Storage at low temperature</td><td>The capacitor shall be stored at temperature of -40℃ ± 3℃ for 16 hours, during which time be subjected to standard atmospheric conditions for 16 hours or more. After which measurements shall be made.
。</td><td>Capacitance change:
Within ± 10% of the initial value.

Tan δ :less than specified value

Leakage current:
Less than specified value.

Appearance :no Abnormal.</td></tr>
<tr><td>4.6</td><td>Pressure relief</td><td>AC test：
Applied voltage : AC voltage not exceeding 0.7 times of the rated direct voltage or 250V AC whichever is the lower.

Frequency ： 50Hz or 60Hz.
Series resistor :refer to the table below

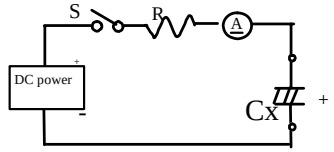
<table>
<tr><th>Capacitance(C)</th><th>Series resistor</th></tr>
<tr><td>C＜1uF</td><td>1000 Ω</td></tr>
<tr><td>1uF＜C ≦ 10uF</td><td>100 Ω</td></tr>
<tr><td>10uF＜C ≦ 100uF</td><td>10 Ω</td></tr>
<tr><td>100uF＜C ≦ 1000uF</td><td>1 Ω</td></tr>
<tr><td>1000uF＜C ≦ 10000uF</td><td>0.1 Ω</td></tr>
<tr><td>10000uF＜C</td><td>*</td></tr>
</table>
*
Resistance is equivalent to a half impedance by test frequency.</td><td>AC test circuit
 

~ : AC power
S : Switch
V : AC voltage meter

A : AC current meter

R : protection resistor

CX : testing capacitor</td></tr>
</table>

NO.	ITEM	TEST METHOD	SPECIFICATION
4.6	Pressure relief	DC test Send the following electricity while applying the inverse voltage. Where case size D D≤22.4mm:1 A d. c .max D > 22.4mm:10 A d. c .max Note :1.This requirement applies to capacitors with a diameter of 6 mm or more. 2.When the pressure relief device does not open even 30 minutes after commencement of test, the test may be ended.	DC test circuit  S : Switch Ⓐ: DC current meter C x: testing capacitor The pressure relief device shall open in such a way as to avoid any damage of fire or explosion of capacitor elements(terminal and metal foil etc.) or cover.
4.7	Temp cycle	LSL temperature(℃):-25±3 time(H)：0.5H/timeX5 times USL temperature(℃):105±2 time(H)：0.5H/timeX5 times Judgement：CAP：△C/C≤±10%，Appearance no Abnormal. No electrolyte leakage。	
4.8	Thermal shock	dry heat temperature（℃)：105±2 time(H)：16 moist heat temperature(℃)：55 time(H)：24/ cold temperature(℃)：-25±2 time(H)：2/ moist heat temperature(℃)：55 time(H)：24 ：Judgement：CAP,△C/C≤±10%, Tan δ :Less than 1.2 specified value, Leakage current: Less than specified value. Appearance no Abnormal. No electrolyte leakage。	

5. Marking

Marking on capacitors include:

Koshin trade-mark
Koshin
Working voltage

- Normal capacitance
- Tolerance
- Polarity
- Operating temperature range
- Sleeving pipe basic: Black(PVC)
- Printing color: White

使用清洁剂之注意事项

Detergent needing attention

Hydrogen carbide liquid and halogen liquid can cause Aluminum Electrolytic Capacitor to corrode. Some of Safe and Unsafe detergent are as follows 清洁剂名。

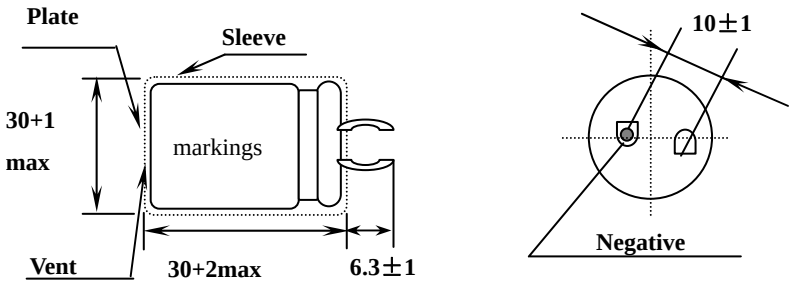
Safe	**Unsafe**
Dimethylbenzene 二甲苯	1,1,2-trichloroethane 1,1,2-三氯乙烷
Ethanol 乙醇	1,2,2- trichloroethane 1,2,2-三氯乙烷
Butanol 丁醇	Tetrachloroethylene 四氯化碳
Methanol 甲醇	Chloroform(colorless volatilizable liquid) 哥罗仿（无色挥发性液体）
Propanol 丙醇	Dichloromethane 二氯甲烷
Detergent 去垢剂	Trichloroethylene 三氯乙烯

KOSHIN

Aluminum Electrolytic Capacitor Specification

Series	KPH	450 V 220 μF	Part No.	KPH-450V221MO300
Customer No.	/		Case size	ΦD30 X L30

Specification	Items	Standard
	Operating temperature range	**- 25~ + 105 ℃**
	Capacitance tolerance	**±20%** (20℃ ,120Hz)
	Dissipation factor (MAX)	(Less than) **0.15** (20℃ ,120Hz)
	Leakage current (MAX)	(Less than) **1980 μA** (20℃ 450 V 5 min)
	Ripple current (MAX)	**700 mArms** (120Hz ,105℃)
	Load life	**5000 hrs**
Outline	Sleeve color	Black (PVC)
	Marking color	White
	(Dimensions)	



(unit): mm

Recorder	(The first edition) : 2016-1-22

Wrote by: Luoli	Checked by: Dingchanghua	Approved by: Shenzhihong

(Issue No.): DJ0024-27