

安规陶瓷电容器产品承认书 APPROVAL SPECIFICATIONS FOR SAFETY CERAMIC CAPACITOR

客户 CUSTOMER	Ozdisan		
客户料号 CUSTOMER P/N			
规格描述 DESCRIPTION	WD Y2 222M 300VAC Y5\ WD Y2 222M 300VAC Y5\		
产品编码 PART NUMBER	WAB2F222MF4S520E0A WAB2F222MF4S320E04		
日期 DATE	2018-12-20	文件编号 DOC. NO.	WD-SPEC-002A

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批 Approved by Check by 第 人 书 专 用 章 陈海勇 2018-12-20 2018-12-20	制订 Formulate by 文 鑫 2018-12-20	批 准 Approved by	审核 Check by

深圳市纬迪实业发展有限公司 SHENZHEN WEIDY INDUSTRIAL DEVELOPMENT CO.,LTD

SHENZHEN WEIDY INDUSTRIAL DEVELOPMENT CO.,LTC公司地址:深圳市振中路(华强北)新亚洲电子商城五楼506-509室

工厂地址: 东莞市塘厦镇平山松荫路8号

Website: http://www.szweidy.com



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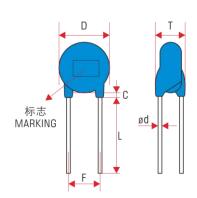
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1. 承认产品规格表 APPROVE PRODUCT SPECIFICATION SHEET



本体颜色: 蓝色 BODY COLOR: SKY-BLUE 包封层: 环氧树脂 COATING: EPOXY RESIN 导线: 镀锡铜包钢线

LEAD WIRE: TIN-COATED COPPER-CLAD STEEL WIRE

	产品编码 PART NUMBER	WAB2F222MF4S520E0A	WAB2F222MF4S320E04	
	规格描述 DESCRIPTION	WD Y2 222M 300VAC Y5V F7.5	WD Y2 222M 300VAC Y5V F5	
	客户料号 CUSTOMER P/N			
	安规类别 SAFETY SUBCLASS	X1 / Y2		
	额定电压 RATED VOLTAGE	X1: 400VAC / Y2: AC300V		
	电容量 CAPACITANCE	2200PF ±20% @ 1	1kHz 1.0V _{RMS} 25.0°C	
	损耗角正切 TANGENT OF LOSS ANGLE	0.025 max @ 1kl	Hz 1.0V _{RMS} 25.0°C	
耐电压 TESTING VOLTAGE		no failure @ AC	NO FAILURE @ AC2600V 60s 10mA	
绝缘电阻 INSULATION RESISTANCE		10 000MΩ min @ 500VDC 60s		
温度特性 TEMPERATURE CHARACTERISTIC		Y5V (ΔC/C: ≤+22%/-82% @ -25°C ~ +85°C)		
工作温度范围 OPERATING TEMPERATURE RANGE		-40°C ∼ +125°C		
气候类别 CLIMATIC CATEGORY		40/125/21		
PAS	阻燃等级 SIVE FLAMMABILITY CATEGORY	E	В	
	D (DIAMETER)	8.0mr	n max	
	T (THICKNESS)	5.0mr	n max	
尺寸	F (LEAD SPACING)	7.5mm ± 0.8mm	5.0 mm ±0.8 mm	
DIMENSIONS	L (LEAD LENGTH)	20.0mm min		
	ød (LEAD DIAMETER)	$0.55 \text{mm} \pm 0.05 \text{mm}$		
	C (LEAD COATING LENGTH)	3.0mm max		
标志 MARKING		WEI AB 2: COO X1: 400V / XXXX	22M	



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2. 概述

INTRODUCTION

2.1. 范围

SCOPE

本规格书适用于通过cUL、VDE、ENEC和CQC认证的安规陶瓷电容器。

THIS SPECIFICATION APPLIES TO THE CUL, VDE, ENEC AND CQC APPROVED SAFETY RECOGNIZED CERAMIC CAPACITORS.

2.2. 应用

APPLICATIONS

X/Y电容器可使用在开关电源与AC适配器的滤波电路和耦合电路。

IDEAL FOR USE AS X / Y CAPACITORS FOR AC LINE FILTER AND PRIMARY-SECONDARY COUPLING ON SWITCHING POWER SUPPLIES AND AC ADAPTERS.

也可使用在没有变压器的DAA模块的D-A隔离和吸收杂音上。

IDEAL FOR USE ON D-A ISOLATION AND NOISE ABSORPTION FOR DAA MODEMS WITHOUT TRANSFORMERS.

2.3. 特点

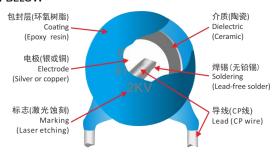
FEATURES

☑ 操作温度高达125°C OPERATING TEMPERATURE RANGE GUARANTEED UP TO 125 DEGREES

☑ 通过cUL、VDE、ENEC和CQC认证,符合IEC 60384-14要求
BY cUL, VDE, ENEC, AND CQC CERTIFIED TO COMPLY WITH IEC 60384-14 REQUIREMENTS

认证标志 APPROVAL MARK	认证标准 APPROVAL STANDARDS	额定电压 RATED VOLTAGE	认证证书号 CERTIFICATE NUMBER
c Fl us	UL 60384-14		E334332
10 DVE	DIN EN 60384-14(VDE 0565-1-1):2014-04 EN 60384-14:2013-08 IEC 60384-14(ed. 4)	X1/Y1:500V~ X1:400V~/Y2:300V~	X1/Y1: 40046156 X1/Y2: 40046155
Cac	IEC 60384-14:2013		X1/Y1: CQC17001165588 X1/Y2: CQC17001165567

- ☑ 使用阻燃的环氧树脂包封(符合UL94 V-0标准) COATED WITH FLAME-RETARDANT EPOXY RESIN (CONFORMING TO UL94 V-0 STANDARD)
- ☑ 结构如下图所示
 THE STRUCTURE IS SHOWN BELOW



- ☑ 可适用于自动化生产线 COST-SAVING AUTOMATIC INSERTION AVAILABLE
- ☑ 符合RoHS 2.0标准,无卤。 COMPLY WITH RoHS 2.0, HALOGEN-FREE AVAILABLE



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3. 通用特性

GENERAL SPECIFICATIONS

类别 SUBCLASS	X1 / Y1 (WAR)	X1 / Y2 (WAB)	
电容量范围 CAPACITANCE RANGE	10PF ~ 0.0047UF	10PF ~ 0.01UF	
- 额定电压 RATED VOLTAGE	X1/Y1: 500VAC	X1: 400VAC / Y2: 300VAC	
耐电压 TEST VOLTAGE (TV)	使用4000VAC(50HZ-60HZ,电流小于50MA)测量1 分钟,无异常 THE CAPACITOR SHOULD NOT BE DAMAGED WHEN 4000VAC (50HZ-60HZ, 50MA MAX.) FOR 1 MINUTE.	使用2600VAC(50HZ-60HZ,电流小于50MA)测量1 分钟,无异常 THE CAPACITOR SHOULD NOT BE DAMAGED WHEN 2600VAC (50HZ-60HZ, 50MA MAX.) FOR 1 MINUTE.	
电容量 CAPACITANCE (C _p)	在25°C环境下使用1KHZ 1.0VRMS(SL使用1MHZ或内。 以ITHIN THE SPECIFIED TOLERANCE. Y5P, Y5U, Y5V MEASURED AT 1KHZ±20%, SL MEASUREI	100KHZ) 的条件进行测量,容量在允许误差范围 D AT 1MHZ (100KHZ) ±20%, BOTH ARE 1VRMS, 25℃	
损耗角正切 TANGENT OF LOSS ANGLE (TANठ)	SL: Y5P, Y5U, Y5V: <30 PF: Q $>400+20$ C $_{R}$ TAN $\delta < 0.025$ >30 PF: Q >1000 测量条件同"电容量" MEASURED CONDITION SEE "CAPACITANCE"	Q=1/ TANδ	
绝缘电阻 insulation resistance (ir)	使用500VDC测量1分钟,绝缘电阻不小于10 000 MΩ 10 000MΩ MINIMUM AT 500VDC FOR 1 MINUTE.		
温度特性 TEMPERATURE CHARACTERISTIC (TC)	T SE YOU YOU		
气候类别 CLIMATIC CATEGORY	40/125/21		
阻燃等级 PASSIVE FLAMMABILITY CATEGORY	I B		

■ Y电容分类

CLASS Y CAPACITORS CLASSIFICATION

类别 SUBCLASS	跨接的绝缘类型 INSULATION BRIDGED TYPE	额定电压 RATED VOLTAGES	试验电压 VOLTAGE PROOF	峰值脉冲电压 PEAK IMPULSE VOLTAGE, U _P (1.2/50µS)
Y1	双重绝缘或增强绝缘 DOUBLE INSULATION OR REINFORCED INSULATION	≤500VAC	4KVAC	$U_P=8.0\;\textrm{KV}$
Y2	基本绝缘或辅助绝缘 BASIC INSULATION OR SUPPLEMENTARY INSULATION	≥150VAC ≤500VAC	U _R + 1.2KVAC WITH A MINIMUM OF 1.5VAC	$U_{p}=5.0\;\textrm{KV}$
Y4	基本绝缘或辅助绝缘 BASIC INSULATION OR SUPPLEMENTARY INSULATION	<150VAC	900VAC	$U_P=2.5\;\text{KV}$

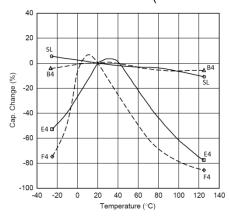
- 1. 本表数据来源IEC 60384-14-2013表2与表10
 - THIS TABLE DATA SOURCES IEC 60384-14-2013 TABLE 2 AND TABLE 10
- 2. Y3电容器在IEC 60384-14-2013版时被删除
 - Y3 CAPACITORS ARE DELETED IN IEC 60384-14-2013
- 3. Y2电容器可以由相同或更高额定电压的Y1电容器代替
 - Y2 CAPACITORS MAY BE SUBSTITUTED BY Y1 CAPACITORS OF THE SAME OR HIGHER RATED VOLTAGE
- 4. 双重绝缘、增强绝缘、基本绝缘与辅助绝缘的定义见IEC 61140
 - FOR DEFINITIONS OF BASIC, SUPPLEMENTARY, DOUBLE AND REINFORCED INSULATION, SEE IEC 61140
- 5. 与额定脉冲电压和电源电压相关的过电压类别见IEC 60664-1
 - OVERVOLTAGE CATEGORIES IN ASSOCIATION WITH RATED IMPULSE VOLTAGE AND RATED MAINS VOLTAGE ARE FOUND IN IEC 60664-1
- 6. 在Y2和Y4电容器的逐批检验中,AC测试电压可以使用1.5倍的DC电压代替 FOR LOT-BY-LOT TESTS OF CLASS Y2- AND Y4-CAPACITORS, THE A.C. TEST VOLTAGE MAY BE REPLACED BY A D.C. VOLTAGE OF 1,5 TIMES THE PRESCRIBED A.C. VOLTAGE.



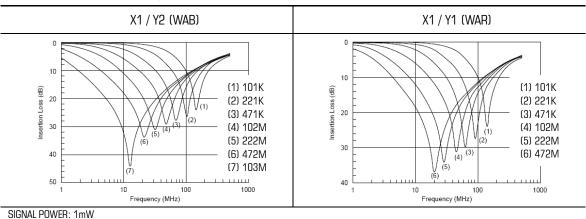
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■ 温度特性典型曲线图(仅供参考)
TYPICAL TEMPERATURE CHARACTERISTIC CURVES (FOR REFERENCE)



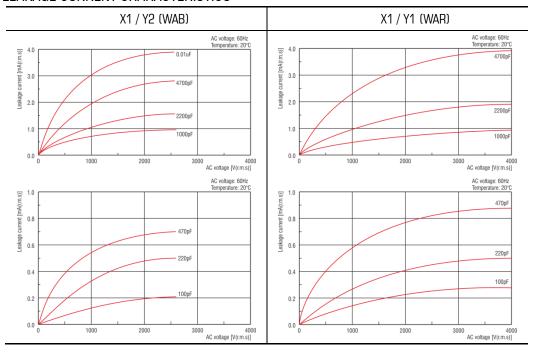
■ 插入损耗与频率特性 INSERTION LOSS-FREQUENCY CHARACTERISTICS



AC240V (R.M.S.) / 60Hz is applied on the capacitor

■ 漏电流特性

LEAKAGE CURRENT CHARACTERISTICS





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4. 型号命名方式

PART NUMBER

20 WAB 222 F4 <u> 2F</u> M <u>S</u> EOA 0 0 € 4 6 0 0 8 0

● 产品类别 PRODUCT TYPE WAR: X1 / Y1

WAB: X1 / Y2

② 额定电压 (特指Y电容的额定电压) RATED VOLTAGE (Y CAPACITOR)

2E: 250VAC 2F: 300VAC 2G: 400VAC 2H: 500VAC

❸ 标称容量

NOMINAL CAPACITNCE

标称容量用三位数表示,单位为PF,第一、二位为有效数字,第三位为前两位后面跟"0"的个数;当有小数点时,小数点用"R"表示。

NOMINAL CAPACITANCE IS EXPRESSED IN 3-DIGIT NUMBER, IN PICO-FARADS; THE FIRST TWO DIGITS INDICATE SIGNIFICANT DIGITS. THE 3^{RD} DIGIT INDICATES THE NUMBER OF ZERO FOLLOWING. R DENOTES DECIMAL.

代码 CODE	OR5	010	100	101	222	103	104
标称容量 NOMINAL CAPACITANCE	0.5PF	1PF	10PF	100PF 0.1NF	2200PF 2.2NF	10000PF 10NF 0.01UF	100000PF 100NF 0.1UF

母 容量误差

CAPACITANCE TOLERANCE

J: $\pm 5\%$ (for products under 100PF) K: $\pm 10\%$ (for products under 1000PF)

 $M: \pm 20\%$

5 温度特性

TEMPERATURE CHARACTERISTICS

SL: SL B4: Y5P E4: Y5U F4: Y5V

6 脚型

LEAD STYLE

CODE	S	К	I	V
脚型 LEAD STYLE	直脚 STRAIGHT LEAD	外弯脚 OUTSIDE KINK LEAD	内弯脚 INSIDE KINK LEAD	平行脚 VERTICAL KINK LEAD
脚型示意图 LEAD STYLE DRAWING				

7 脚距

LEAD SPACING

CODE	3	4	5	6	7
脚距 LEAD SPACING	5.0MM	6.4MM	7.5MM	10.0MM	12.5MM

8 脚长

LEAD LENGTH

CODE	03	3E	ЗН	05	08	10	20	25
脚长 LEAD LENGTH	3.0MM	3.5MM	3.8MM	5.0MM	8MM	10MM	20MM	25MM

9 内部码

INNER CODE

内部控制码,本目录不作说明。

INTERNAL CONTROL CODE WILL NOT BE DESCRIBED IN THIS CATALOG



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5. 规格表 SPECIFICATION LIST

温度特性 TC SL YSP YSU YSV SL YSP YSU Y YSU	类别 CLASS
容量 CAP. (PF) (J) (N) (M) (M) (M) (J) (O) (M) (M) (M) (M) (J) (O) (M) (M) (M) (M) (M) (M) (M) (M) (M) (M	温度特性 TC
© □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	差 TOLERANCE
10	
12	
15	
18 F G G G G G G G G G G G G G G G G G G	
20	
22	
24 E E E E E E E E E E E E E E E E E E E	
27 E	
Solution	
33 E	
36 E F F F F F F F F F F F F F F F F F F	
39 E F F F G G G G G G G G G G G G G G G G	
## A	
47 F 51 F 66 G 68 H 75 H 82 I 91 J 91 J 82 I 100 J E 150 E 220 E 270 E 330 E 330 E 470 E E E 680 H E 680 H E 69	
51	
56	
62	
68	
75 H J J S S S S S S S S S S S S S S S S S	
82	
91 J E K E E E E C C C C C C C C C C C C C C	
100	
150	
E	
Color	
330	
390 E E E E H E 560 G E I E I E 680 H E J F K G 820 I E K G G K G G I F J J F F J J G K G J G K G J G K G J	
## B	
560 G E I E 680 H E J F 820 I E K G 1000 J G E K G 1500 H F J J 2200 J G K G 3300 L J N N 3900 M J P 4700 O K P 5600 Q M P 5600 R M M 6800 R M M 10000 R O 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0	
680 H E J F 820 I E K G 1000 J G E K G 1500 H F J K G 2200 J G K N N 3300 L J N N N 3900 M J P P 4700 O K P P 5600 Q M M P P 6800 R M M N S S F, MM ±0.8MM 5.0/7.5/10.0 7.5/10.0 10.0 10.0	
820 I E K G 1000 J G E K G 1500 H F J J 2200 J G K K 3300 L J N N 3300 M J P P 4700 O K P P 5600 Q M P P 5600 R M M P T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0/7.5/10.0 7.5/10.0 10.0 Фd, MM ±0.1MM 0.55	
1000 J G E K G 1500 H F J J 2200 J G K K 3300 L J N N 3900 M J P P 4700 O K P P 5600 Q M M P P 5600 R M M M M D T T, MM MAX 4.5 5.0 5.5 T <td></td>	
1500 H F 2200 J G 3300 L J N N 3300 M J N N P P 4700 O K P P 5600 Q M R M 10000 R O T, MM MAX 4.5 5.0 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 Dd, MM ±0.1MM 0.55	
2200 J G K 3300 L J N 3900 M J P 4700 O K P 5600 Q M M 6800 R M M 10000 R O 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Фd, MM ±0.1MM 0.55	
3300 L J N P 4700 0 K P 5600 0 M P 5600 R M M 6800 R M M 10000 R O 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Φd, MM ±0.1MM 0.55	
3900 M J P 4700 0 K P 5600 0 M P 6800 R M M 10000 R 0 0 T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Φd, MM ±0.1MM 0.55	
4700 0 K P 5600 0 M M 6800 R M M R M M N T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Фd, MM ±0.1MM 0.55	
5600 6800 10000 Q R R R M M R M O T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0/7.5/10.0 7.5/10.0 10.0 Фd, MM ±0.1MM 0.55	
6800 10000 R R M O S T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0/7.5/10.0 7.5/10.0 10.0 Фd, MM ±0.1MM 0.55	
10000 R 0 T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Фd, MM ±0.1MM 0.55	
T, MM MAX 4.5 5.0 5.5 F, MM ±0.8MM 5.0/7.5/10.0 7.5/10.0 10.0 Φd, MM ±0.1MM 0.55	
F, MM ±0.8MM 5.0 / 7.5 / 10.0 7.5 / 10.0 10.0 Φd, MM ±0.1MM 0.55	
Φd, MM ±0.1MM 0.55	
L, IVIIVI IVIIIV. 2U.U	
	L, IVIIVI IVIIIV.
代码 CODE E F G H I J K L M N O P Q	代码 CODE
D, MM MAX 7.0 7.5 8.0 8.5 9.0 10.0 11.0 12.0 13.0 14.0 15.0 16.0 18.0	

注: D尺寸代码仅适用于本表

NOTE: D DIMENSIONAL CODE IS ONLY FOR THIS FORM



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6. 标准与试验方法

SPECIFICATIONS AND TESTING METHOD

SPECIFICATIONS AND TESTING METHOD						
序 NO.	项 ITE	∏ M	标准 SPECIFICATIONS	试验方法 TESTING METHOD		
1	外观与尺寸 APPEARANCE (APP) AND DIMENSION		外观形状没有明显的缺点,尺寸在标准范围内。 NO MARKED DEFECT ON APPEARANCE FORM AND DIMENSIONS ARE WITHIN SPECIFIED RANGE.	电容必须用目视检查其明显的缺点。 THE CAPACITOR SHOULD BE VISUALLY INSPECTED FOR EVIDENCE OF DEFECT. 尺寸用游标卡尺测量。 DIMENSIONS SHOULD BE MEASURED WITH SLIDE CALIPERS.		
2	标; MARI		清晰易于识别 TO BE EASILY LEGIBLE	目视检查。 THE CAPACITOR SHOULD BE VISUALLY INSPECTED.		
3	容j CAPACI (C _r	TANCE	在误差范围内 WITHIN SPECIFIED TOLERANCE	容量与损耗在25±1°C下,使用1KHZ(SL使用1MHZ或100KHZ)和1VRMS下测量。 THE CAPACITANCE, TANO (Q VALUE) SHOULD BE MEASURED AT 25°C ± 1°C		
4	损耗角 TANGENT OF LI (TAN	OSS ANGLE	SL, <30 PF: $Q \ge 400 + 20$ C _R ≥ 30 PF: $Q \ge 1000$ Y5P, Y5U, Y5V: <0.025	WITH 1KHZ (SL: 1MHZ OR 100KHZ) AND AC1.0V (R.M.S.). 测量前前阅读7.1项 READ 7.1 BEFORE MEASUREMENT		
5	绝缘(INSULATION ((IF	RESISTANCE	>10 000MΩ	在两导线间施加500VDC进行测量,时间不超过1分钟(如果绝缘电阻达到要求值时,试验可以在更短的时间内结束)。 THE INSULATION RESISTANCE SHOULD BE MEASURED WITH A DC 500V AT NORMAL TEMPERATURE AND HUMIDITY AND LESS THAN 1 MIN. OF CHARGING (THE TEST MAY BE TERMINATED IN A SHORTER TIME, IF THE REQUIRED VALUE OF INSULATION RESISTANCE IS REACHED).		
		导线间 BETWEEN LEAD WIRES	无失效。 NO FAILURE	在电容器两导线间施加下表测试电压60S后不被破坏 (充/放电流不大于50MA)。 THE CAPACITOR SHOULD NOT BE DAMAGED WHEN TEST VOLTAGES OF FOLLOWING TABLE ARE APPLIED BETWEEN THE LEAD WIRES FOR 60 SEC. (CHARGE/DISCHARGE CURRENT ≤50MA) 类型 TYPE WAB WAR 耐电压 VOLTAGE PROOF AC2600V AC4000V		
6	耐电压 TEST VOLTAGE (TV)	本体绝缘 BODY INSULATION	无失效。 NO FAILURE	首先,将电容器的端子拧在一起,然后如右图所示,将金属箔包住电容器离端子3MM-4MM的本体,接着将电容器插入盛着直径为1MM的金属球的容器中,最后施加如下表所示的AC电压60秒种。 FIRST, THE TERMINALS OF THE CAPACITOR SHOULD BE CONNECTED TOGETHER. THEN, AS SHOWN IN FIGURE AT RIGHT, A METAL FOIL SHOULD BE CLOSELY WRAPPED AROUND THE BODY OF THE CAPACITOR TO THE DISTANCE OF ABOUT 3 TO 4MM FROM EACH TERMINAL. THEN, THE CAPACITOR SHOULD BE INSERTED INTO A CONTAINER FILLED WITH METAL BALLS OF ABOUT 1MM DIAMETER. FINALLY, AC VOLTAGE OF FOLLOWING TABLE IS APPLIED FOR 60 SEC. BETWEEN THE CAPACITOR LEAD WIRES AND METAL BALLS. **		
7	导线抗张强度 7 TERMINAL TENSILE STRENGTH		导线无折断,电容无破损。 LEAD WIRE SHOULD NOT BE CUT OFF. CAPACITOR SHOULD NOT BE BROKEN.	如右图所示,固定电容器的本体,使电容器每支导线均承受10N垂直力,保持10±1秒钟。 AS SHOWN IN THE FIGURE AT RIGHT, FIX THE BODY OF THE CAPACITOR AND APPLY A TENSILE WEIGHT GRADUALLY TO EACH LEAD WIRE IN THE RADIAL DIRECTION OF THE CAPACITOR UP TO 10N AND KEEP IT FOR 10±1 SEC.		
8	导线抗折强度 8 TERMINAL BENDING STRENGTH		导线无折断,电容无破损。 LEAD WIRE SHOULD NOT BE CUT OFF. CAPACITOR SHOULD NOT BE BROKEN.	电容器导线应承受5N重量,然后向外弯折成90°,然后回复到原来位置;接着往反方向弯折90°,再复原;弯折一次2-3秒钟。 EACH LEAD WIRE SHOULD BE SUBJECTED TO 5N WEIGHT AND THEN A 90° BEND, AT THE POINT OF EGRESS, IN ONE DIRECTION, RETURN TO ORIGINAL POSITION, AND THEN APPLY A 90° BEND IN THE OPPOSITE DIRECTION AT THE RATE OF ONE BEND IN 2 TO 3 SEC.		
		APP	没有可见损伤 NO MARKED DEFECT	将电容器导线焊稳和调整振动频率范围为10-55HZ、总振幅为1.5MM,振动从10HZ到55HZ,然后再回到10HZ,大约一分钟。 THE CAPACITOR SHOULD BE FIRMLY SOLDERED TO THE SUPPORTING LEAD WIRE		
9	振动 VIBRATION RESISTANCE	C_R	在允许误差范围风 WITHIN THE SPECIFIED TOLERANCE	AND VIBRATED AT A FREQUENCY RANGE OF 10 TO 55HZ, 1.5MM IN TOTAL AMPLITUDE, WITH ABOUT A 1 MINUTE RATE OF VIBRATION CHANGE FROM 10HZ TO 55HZ AND BACK TO 10HZ.		
		ΤΑΝδ	如第4项 PER ITEM 4	总时间六个小时,每两小时在相互垂直方向来回三次。 APPLY FOR A TOTAL OF 6 HRS., 2 HRS EACH IN 3 MUTUALLY PERPENDICULAR DIRECTIONS.		
I						



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B 接.		OM THE P	RECEDING PAGE	
序 NO.	项目 ITEN	∄ ⁄I	标准 SPECIFICATIONS	试验方法 TESTING METHOD
10	可焊性 SOLDERABILITY OF LEADS		导线必须有3/4以上的面积均匀附着焊锡。 IEAD WIRE SHOULD BE SOLDERED WITH UNIFORM COATING ON THE AXIAL DIRECTION OVER 3/4 OF THE CIRCUMFERENTIAL DIRECTION.	将电容器的导线浸入焊料中2±0.5秒钟,浸入深度离导线根部1.5-2.0MM。 THE LEAD WIRE OF A CAPACITOR SHOULD BE DIPPED INTO MOLTEN SOLDER FOR 2±0.5 SEC. THE DEPTH OF IMMERSION IS UP TO ABOUT 1.5 TO 2.0MM FROM THE ROOT OF LEAD WIRES. 焊锡温度: 无铅焊锡(SN-3AG-0.5CU)245±5°C TEMP. OF SOLDER: LEAD FREE SOLDER (SN-3AG-0.5CU) 245±5°C 易溶解的H63号锡(PB37/SN63)235±5°C H63 EUTECTIC SOLDER (PB37/SN63) 235±5°C
		APP	没有可见损伤 NO MARKED DEFECT	如图所示,导线浸入离根部1.5-2.0MM处、锡温为260±5°C锡槽中10±1秒。 AS SHOWN IN FIGURE, THE LEAD WIRES SHOULD BE IMMERSED IN SOLDER OF 260±5°C UP TO 1.5 TO 2.0MM FROM THE ROOT OF TERMINAL FOR 10±1.0 SEC.
11	耐焊接热 SOLDERING EFFECT	∆C/C	SL, <20PF: ±1PF ≥20PF: ±5% Y5P: ±10% Y5U, Y5V: ±20%	预处理PRE-TREATMENT: 电容器必须先贮存在85±2°C条件下1 小时,然后在室温下存放24±2小时, Thermal screen 再进行初始测量。 CAPACITOR SHOULD BE STORED AT 85±2°C
		IR	>1 000ΜΩ	FOR 1 HR., AND THEN PLACED AT ROOM CONDITION FOR 24±2 HRS. BEFORE INITIAL MEASUREMENTS. 试验后处理POST-TREATMENT:
		TV	如第6项 PER ITEM 6	电容必须存放在室温下1-2小时。 CAPACITOR SHOULD BE STORED FOR 1 TO 2 HRS. AT ROOM CONDITION.
12	电容离开火焰后自动熄灭。 THE CAPACITOR FLAME DISCONTINUES AS FOLLOWS. 针焰试验 FLAME TEST 周期 CYCLE TIME 1 TO 4 30 SEC 5 60 SEC		THE CAPACITOR FLAME DISCONTINUES AS FOLLOWS. 周期 时间 CYCLE TIME 1 TO 4 30 SEC	电容应放在火焰中15秒钟,然后离开15秒种,如此重复5次。 THE CAPACITOR SHOULD BE SUBJECTED TO APPLIED FLAME FOR 15 SEC. AND THEN REMOVED FOR 15 SEC. UNTIL 5 CYCLES ARE COMPLETED.
13	自燃 ACTIVE FLAM	IX.	纱布不着火 THE CHEESE-CLOTH SHOULD NOT BE ON FIRE.	单个电容器应用纱布全部包住至少一层,但不多于两层。电容应承受放电20次,每次放电间隔5秒钟。AC电源应维持两分钟,最后放电。 THE CAPACITOR SHOULD BE INDIVIDUALLY WRAPPED IN AT LEAST ONE BUT NOT MORE THAN TWO COMPLETE LAYERS OF CHEESE-CLOTH. THE CAPACITOR SHOULD BE SUBJECTED TO 20 DISCHARGES. THE INTERVAL BETWEEN SUCCESSIVE DISCHARGES SHOULD BE 5 SEC. THE UAC SHOULD BE MAINTAINED FOR 2 MIN. AFTER THE LAST DISCHARGE. C1, C2: 1UF±10% C3: 0.033UF±5% 10KV C1: 3UF±5% 10KV C2: CAPACITOR UNDER TEST F: FUSE, RATED 10A R: 100Ω±5% Us; NOTAGE APPULED TO CL. L1 TO L4: 1.5mH±20% 16A ROD CORE CHOKE
14	点燃。 A PASSIVE FLAMMARILITY THE BURNING TIME S		THE BURNING TIME SHOULD NOT EXCEED 30 SEC. THE TISSUE PAPER	电容器在下面试验中,火焰在适当的位置被最大燃烧,各个试验样品应只承受一次燃烧,燃烧时间: 30秒钟。 THE CAPACITOR UNDER TEST SHOULD BE HELD IN THE FLAME IN THE POSITION WHICH BEST PROMOTES BURNING. EACH SPECIMEN SHOULD ONLY BE EXPOSED ONCE TO THE FLAME. TIME OF EXPOSURE TO FLAME: 30 SEC. LENGTH OF FLAME: 12±1MM GAS BURNER: LENGTH 35MM MIN. INSIDE DIA. 0.5±0.1MM OUTSIDE DIA. 0.5±0.1MM OUTSIDE DIA. 0.9MM MAX. GAS: BUTANE GAS PURITY 95% MIN.



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序 NO.	项目 ITEM		标准 SPECIFICATIONS	试验方法 TESTING METHOD						
		APP	没有可见损伤 NO MARKED DEFECT							
	ΔC/C		SL, <20PF: ±1PF ≥20PF: ±5% Y5P: ±10% Y5U, Y5V: ±15%	电容保持在温度为40±2°C、相对湿度为90-95%条件下施加额定电压500±12小时。 APPLY THE RATED VOLTAGE FOR 500±12 HRS. AT 40±2°C IN 90 TO 95% RELA—HUMIDITY.						
15	耐湿负荷 HUMIDITY LOADING	ΤΑΝδ	$\begin{array}{l} \text{SL}, <30\text{PF: } Q\!\gg\!275\!+\!5/2C_{\text{R}} \\ \geqslant 30\text{PF: } Q\!\gg\!350 \\ \text{Y5P, Y5U: } <0.050 \\ \text{Y5V: } <0.075 \end{array}$	试验后处理: POST-TREATMENT: 电容必须贮存在室温条件下一至二小时。						
		IR	>3 000MΩ	CAPA	CAPACITOR SHOULD BE STORED FOR 1 TO 2 HRS. AT ROOM CONDITION.					
		TV	如第6项 PER ITEM 6							
		APP	没有可见损伤 NO MARKED DEFECT	脉冲电压 IMPULSE VOLTAGE 每个供试验电容必须承受5KV(Y1为8KV)脉 冲电压三次,然后再进行寿命试验。 EACH INDIVIDUAL CAPACITOR SHOULD BE						
16	寿命试验	∆C/C	SL, <20PF: ±1PF ≥20PF: ±5% Y5P: ±10% Y5U, Y5V: ±15%	SUBJECTED TO A 5KV (8KV FOR Y1) IMPULSES FOR THREE TIMES. AFTER THE CAPACITORS ARE APPLIED TO LIFE TEST. 在125+2/-0°C的条件下使用下表所要求的电压进行1000小时。 APPLY A VOLTAGE OF FOLLOWING TABLE FOR 1000 HRS. AT 125+2/-0°CX.				t (.		
	LIFE TEST	IR	>3 000MΩ	应用电压 APPLIED VOLTAGE AC510V(Y1使用AC850V), 另在每小时将电压增加AC1000V,时间0.1秒。 AC510V (AC850V FOR Y1), EXCEPT THAT ONCE EACH HOUR THE						
		TV	如第6项 PER ITEM 6	电视	VOLTAGE IS INCREASED TO AC1000V(R.M.S.) FOR 0.1 SEC. 试验后处理 POST-TREATMENT: 电容必须贮存在室温条件下一至二小时。 CAPACITOR SHOULD BE STORED FOR 1 TO 2 HRS. AT *ROOM CONDITION.					
17	温度特性 Y5U: WITHIN TEMPERATURE Y5V: WITHIN Y5V: WITHIN		Y5P: WITHIN ±10% Y5U: WITHIN +20/-55% Y5V: WITHIN +30/-80% SL: +350 TO -1 000PPM/°C	电容器必须按照下表中的每一步骤进行测量。 THE CAPACITANCE MEASUREMENT SHOULD BE MADE AT EACH STEP SPECIFIED IN FOLLOWING TABLE. Note				5		
		APP	没有可见损伤 NO MARKED DEFECT	电容器应承受五次温度循环,然后连续交替循环两次。 THE CAPACITOR SHOULD BE SUBJECTED TO 5 TEMPERATURE CYCLES, THEN CONSECUTIVELY TO 2 IMMERSION CYCLES. 温度循环 TEMPERATURE CYCLE			:N			
			SL. <20PF: ±1PF		阶段 STEP		温度 ATURE (°C)		时间 TIME (MIN)	
		∆C/C	≥20PF: ±5%		1		+0/-3		30	
			Y5P: ±10% Y5U, Y5V: ±15%		3		OOM TEMP. i + 3/-0	1	30	$\overline{}$
	温度循环				4	室温 R	DOM TEMP.	1	3	
1Ω	TEMPERATURE 18 AND IMMERSION CYCLE	ΤΑΝδ	如第4项		74.50		环 IMMERSIO	N CYCLE	\= I.	<u></u>
10		TANO	PER ITEM 4		阶段 STEP	温度 TEMP (°C)	时间 TIME (MIN)	-	浸水 MERSION WA	
					1	65+5/-0	0±3	- 0	kCLEAN WA	
		IR	>3 000MΩ	2 15 15 盐水SALT WATER						
		ın	O OUDIVIZ	预处理 PRE-TREATMENT: 电容器必须先贮存在85±2°C条件下1小时,然后在室温下存放24±2小时,再进行初始测量。 ————————————————————————————————————						
		TV	如第6项 PER ITEM 6	CON 试验后 电图	CAPACITOR SHOULD BE STORED AT 85±2°C FOR 1 HR., THEN PLACED AT ROUM CONDITION FOR 24±2 HRS. 试验后处理 POST-TREATMENT: 电容必须贮存在室温条件下24±2小时。 CAPACITOR SHOULD BE STORED FOR 24±2 HRS. AT ROOM CONDITION.					



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7. 测量和使用注意事项

MEASURING AND APPLICATION NOTICE

7.1. 测量注意事项

MEASUREMENT NOTICE

请在以下条件下测量。

PLEASE MEASURE UNDER THE FOLLOWING CONDITIONS.

7.1.1. 标准大气条件

STANDARD ATMOSPHERIC CONDITIONS

除非另有规定,所有试验和测量应按在IEC 60068-1的5.3中规定的试验用标准大气条件下表进行。UNLESS OTHERWISE SPECIFIED, ALL TESTS AND MEASUREMENTS SHALL BE MADE UNDER STANDARD ATMOSPHERIC CONDITIONS FOR TESTING AS GIVEN IN 5.3 OF IEC 60068-1.

温度,°C	相对湿度,%	气压,KPA
TEMPERATURE	RELATIVE HUMIDITY	AIR PRESSURE
15~35	25~75	86~106

在进行测量之前,电容器应在测量温度下存放足够时间,以使整个电容器都达到这一温度。为此目的,规定与试验后恢复时间同样的时间,通常是足够的。

BEFORE THE MEASUREMENTS ARE MADE, THE CAPACITOR SHALL BE STORED AT THE MEASURING TEMPERATURE FOR A TIME SUFFICIENT TO ALLOW THE ENTIRE CAPACITOR TO REACH THIS TEMPERATURE. THE PERIOD AS PRESCRIBED FOR RECOVERY AT THE END OF A TEST IS NORMALLY SUFFICIENT FOR THIS PURPOSE.

在标准大气条件下进行测量,其测量结果存在争议时应采用仲裁温度(见7.1.3)重复测量。

TEST AND MEASUREMENT SHALL BE MADE UNDER STANDARD ATMOSPHERIC CONDITIONS FOR TESTING, IN THE EVENT OF A DISPUTE, THE MEASUREMENTS SHALL BE REPEATED USING ONE OF THE REFEREE TEMPERATURES (AS GIVEN IN 7.1.3).

当按某一顺序进行试验时,一个试验的最后测量可以作为下一试验的初始测量。

WHEN TESTS ARE CONDUCTED IN A SEQUENCE, THE FINAL MEASUREMENTS OF ONE TEST MAY BE TAKEN AS THE INITIAL MEASUREMENTS FOR THE SUCCEEDING TEST.

在测量期间,不应使电容器受到气流、阳光直射或可能引起误差的其他影响。

DURING MEASUREMENTS THE CAPACITOR SHALL NOT BE EXPOSED TO DRAUGHTS, DIRECT SUNLIGHT OR OTHER INFLUENCES LIKELY TO CAUSE ERROR.

7.1.2. 恢复条件

RECOVERY CONDITIONS

除非另有规定,恢复应在试验用标准大气条件(见7.1.1)下进行。

UNLESS OTHERWISE SPECIFIED RECOVERY SHALL TAKE PLACE UNDER THE STANDARD ATMOSPHERIC CONDITIONS FOR TESTING (7.1.1).

如果恢复必须在严格控制的条件下进行,应采用IEC 60068-1中5.4.1的控制条件。

IF RECOVERY UNDER CLOSELY CONTROLLED CONDITIONS IS NECESSARY, THE CONTROLLED RECOVERY CONDITIONS OF 5.4.1 OF IEC 60068-1 SHALL BE USED.

除非有关规范另有规定,恢复时间应为1H~2H。

UNLESS OTHERWISE SPECIFIED IN THE RELEVANT SPECIFICATION, A DURATION OF 1 H TO 2 H SHALL BE USED.

7.1.3. 仲裁条件

REFEREE CONDITIONS

温度,°C	相对湿度,%	气压,KPA
TEMPERATURE	RELATIVE HUMIDITY	AIR PRESSURE
25±1	48~52	86~106

在仲裁情况下,应选用IEC 60068-1中5.2中规定的仲裁试验用标准大气条件。



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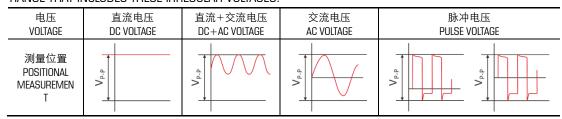
For referee purposes, one of the standard atmospheric conditions for referee tests taken from 5.2 of IEC 60068-1, as given in table 1 below, shall be selected:

7.2. 工作电压

OPERATING VOLTAGE

在交流电路或纹波电路中使用直流额定电压电容器时,请务必将外加电压的VP-P值或包含直流偏置电压的VO-P值维持在额定电压范围内。若向电路施加电压,开始或停止时可能会因谐振或切换产生暂时的异常电压。请务必使用额定电压范围包含这些异常电压的电容器。

WHEN DC-RATED CAPACITORS ARE TO BE USED IN AC OR RIPPLE CURRENT CIRCUITS, BE SURE TO MAINTAIN THE VP-P VALUE OF THE APPLIED VOLTAGE OR THE VO-P WHICH CONTAINS DC BIAS WITHIN THE RATED VOLTAGE RANGE. WHEN THE VOLTAGE IS APPLIED TO THE CIRCUIT, STARTING OR STOPPING MAY GENERATE IRREGULAR VOLTAGE FOR A TRANSIT PERIOD BECAUSE OF RESONANCE OR SWITCHING. BE SURE TO USE A CAPACITOR WITH A RATED VOLTAGE RANGE THAT INCLUDES THESE IRREGULAR VOLTAGES.



7.3. 工作温度与自生热

OPERATING TEMPERATURE AND SELF-GENERATED HEAT

适用于Y5P、Y5U、Y5V特性。

APPLY TO Y5P, Y5U, Y5V CHAR.

电容器的表面温度应保持在其额定工作温度范围的上限以下。务必考虑到电容器的自生热。电容器在高频电流、脉冲电流等中使用时可能会因介电损耗发出自生热。外加电压应使自生热等负荷在25℃周围温度条件下不超过20℃范围。测量时应使用Ø0.1MM小热容量(K)的热电偶,而且电容器不应受到其它元件的散热或环境温度波动影响。过热可能会导致电容器特性及可靠性下降。(切勿在冷却风扇运转时进行测量。否则无法确保测量数据的精确性。)

KEEP THE SURFACE TEMPERATURE OF A CAPACITOR BELOW THE UPPER LIMIT OF ITS RATED OPERATING TEMPERATURE RANGE. BE SURE TO TAKE INTO ACCOUNT THE HEAT GENERATED BY THE CAPACITOR ITSELF. WHEN THE CAPACITOR IS USED IN A HIGH FREQUENCY CURRENT, PULSE CURRENT OR SIMILAR CURRENT, IT MAY HAVE SELF-GENERATED HEAT DUE TO DIELECTRIC LOSS. APPLIED VOLTAGE LOAD SHOULD BE SUCH THAT SELF-GENERATED HEAT IS WITHIN 20°C UNDER THE CONDITION WHERE THE CAPACITOR IS SUBJECTED AT AN ATMOSPHERE TEMPERATURE OF 25°C. WHEN MEASURING, USE A THERMOCOUPLE OF SMALL THERMAL CAPACITY-K OF Ø0.1MM UNDER CONDITIONS WHERE THE CAPACITOR IS NOT AFFECTED BY RADIANT HEAT FROM OTHER COMPONENTS OR WIND FROM SURROUNDINGS. EXCESSIVE HEAT MAY LEAD TO DETERIORATION OF THE CAPACITOR'S CHARACTERISTICS AND RELIABILITY. (NEVER ATTEMPT TO PERFORM MEASUREMENT WITH THE COOLING FAN RUNNING. OTHERWISE, ACCURATE MEASUREMENT CANNOT BE ENSURED.)

7.4. 耐电压的测试条件

TEST CONDITION FOR WITHSTANDING VOLTAGE

7.4.1. 测试设备

TEST EQUIPMENT

交流耐压的测试设备应具有能够产生类似于50/60HZ正弦波的性能。如果施加变形的正弦波或超过规定电压值的过载电压后,则可能会导致故障。

TEST EQUIPMENT FOR AC WITHSTANDING VOLTAGE SHOULD BE USED WITH THE PERFORMANCE OF THE WAVE SIMILAR TO 50/60HZ SINE WAVE. IF THE DISTORTED SINE WAVE OR OVERLOAD EXCEEDING THE SPECIFIED VOLTAGE VALUE IS APPLIED, A DEFECT MAY BE CAUSED.



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7.4.2. 电压外加方法

VOLTAGE APPLIED METHOD

测试耐电压时,电容器的引线或端子应与耐电压测试设备的输出端连接牢固;然后再将电压从近零增加到测试电压(速度150V/s)。

WHEN THE WITHSTANDING VOLTAGE IS APPLIED, CAPACITOR'S LEAD OR TERMINAL SHOULD BE FIRMLY CONNECTED TO THE OUTPUT OF THE WITHSTANDING VOLTAGE TEST EQUIPMENT, AND THEN THE VOLTAGE SHOULD BE RAISED FROM NEAR ZERO TO THE TEST VOLTAGE (RISING SPEED 150V/S).

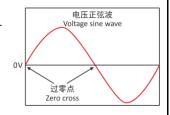
如果测试电压不从近零逐渐提高而是直接施加在电容器上,则施加时应包含过零点。测试结束时,测试电压应降到近零;然后再将电容器引线或端子从耐电压测试设备的输出端取下。

IF THE TEST VOLTAGE WITHOUT THE RAISE FROM NEAR ZERO VOLTAGE WOULD BE APPLIED DIRECTLY TO CAPACITOR, TEST VOLTAGE SHOULD BE APPLIED WITH THE ZERO CROSS. AT THE END OF THE TEST TIME, THE TEST VOLTAGE SHOULD BE REDUCED TO NEAR ZERO, AND THEN CAPACITOR'S LEAD OR TERMINAL SHOULD BE TAKEN OFF THE OUTPUT OF THE WITHSTANDING VOLTAGE TEST EQUIPMENT.

如果测试电压不从近零逐渐提高而是直接施加在电容器上,则可能会出现浪涌电压,从而导致故障。IF THE TEST VOLTAGE WITHOUT THE RAISE FROM NEAR ZERO VOLTAGE WOULD BE APPLIED DIRECTLY TO CAPACITOR, THE SURGE VOLTAGE MAY ARISE, AND THEREFORE, A DEFECT MAY BE CAUSED.

过零点是指电压正弦通过OV的位置。参见右图。

ZERO CROSS IS THE POINT WHERE VOLTAGE SINE WAVE PASSES OV. SEE FIGURE AT RIGHT.



7.5. 失效安全性

FAII -SAFF

电容器损坏时,失效可能会导致短路。为了避免在短路时引起触电、冒烟、火灾等危险情况,请在电路中使用熔丝等元件来设置自动防故障功能。

WHEN CAPACITOR WOULD BE BROKEN, FAILURE MAY RESULT IN A SHORT CIRCUIT. BE SURE TO PROVIDE AN APPROPRIATE FAIL-SAFE FUNCTION LIKE A FUSE ON YOUR PRODUCT IF FAILURE WOULD RESULT IN AN ELECTRIC SHOCK, FIRE OR FUMING.

7.6. 电容器容量变化

CAPACITANCE CHANGE OF CAPACITORS

7.6.1. SL特性

SL CHAR.

电容量可能会因环境温度或外加电压而发生轻微变化。若要将本产品用于严格的时间常数电路,请与我公司联系。

CAPACITANCE MIGHT CHANGE A LITTLE DEPENDING ON A SURROUNDING TEMPERATURE OR AN APPLIED VOLTAGE. PLEASE CONTACT US IF YOU USE FOR THE STRICT CONSTANT TIME CIRCUIT.

7.6.2. Y5P、Y5U、Y5V特件

Y5P, Y5U, Y5V CHAR.

电容器具有老化特性;因此,电容器若长时间使用,其静电容量会逐渐降低。而且,静电容量还可能会因环境温度或外加电压而发生巨大变化。所以不适合用于时间常数电路。

CAPACITORS HAVE AN AGING CHARACTERISTIC, WHEREBY THE CAPACITOR CONTINUALLY DECREASES ITS CAPACITANCE SLIGHTLY IF THE CAPACITOR IS LEFT ON FOR A LONG TIME. MOREOVER, CAPACITANCE MIGHT CHANGE GREATLY DEPENDING ON THE SURROUNDING TEMPERATURE OR AN APPLIED VOLTAGE. SO, IT IS NOT LIKELY TO BE SUITABLE FOR USE IN A CONSTANT TIME CIRCUIT.



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若需详情,请与我公司联系。

PLEASE CONTACT US IF YOU NEED DETAILED INFORMATION.

7.7. 使用设备检查

PERFORMANCE CHECK BY EQUIPMENT

使用电容器之前,请先检查设备的性能和特性没有问题。

BEFORE USING A CAPACITOR, CHECK THAT THERE IS NO PROBLEM IN THE EQUIPMENT'S PERFORMANCE AND THE SPECIFICATIONS.

一般而言,二类瓷(Y5P、Y5U、Y5V特性)陶瓷电容器的静电容量具有电压相关特性和温度相关特性。所以,其电容值可能会随设备的工作条件而发生变化。因此,一定要确认仪器接收性能对电容器的静电容量值变化的影响,如漏电流和静噪特性。

GENERALLY SPEAKING, CLASS 2 (B/E/F CHAR.) CERAMIC CAPACITORS HAVE VOLTAGE DEPENDENCE CHARACTERISTICS AND TEMPERATURE DEPENDENCE CHARACTERISTICS IN CAPACITANCE. SO, THE CAPACITANCE VALUE MAY CHANGE DEPENDING ON THE OPERATING CONDITION IN THE EQUIPMENT. THEREFORE, BE SURE TO CONFIRM THE APPARATUS PERFORMANCE OF RECEIVING INFLUENCE IN THE CAPACITANCE VALUE CHANGE OF A CAPACITOR, SUCH AS LEAKAGE CURRENT AND NOISE SUPPRESSION CHARACTERISTIC.

此外,必要时还要检查电容器在设备中的防电涌性能,因为通过电路的感应,浪涌电压可能会超过规定值。

MOREOVER, CHECK THE SURGE-PROOF ABILITY OF A CAPACITOR IN THE EQUIPMENT, IF NEEDED, BECAUSE THE SURGE VOLTAGE MAY EXCEED SPECIFIC VALUE BY THE INDUCTANCE OF THE CIRCUIT.

7.8. 贮存与使用条件

OPERATING AND STORAGE ENVIRONMENT

电容器绝缘包封层不是完美的密封形式,因此,请勿将电容器存放在腐蚀性气体中,尤其是存在氯气、硫气、酸、碱、盐等场所,同时应防潮。

THE INSULATING COATING OF CAPACITORS DOES NOT FORM A PERFECT SEAL; THEREFORE, DO NOT USE OR STORE CAPACITORS IN A CORROSIVE ATMOSPHERE, ESPECIALLY WHERE CHLORIDE GAS, SULFIDE GAS, ACID, ALKALI, SALT OR THE LIKE ARE PRESENT. AND AVOID EXPOSURE TO MOISTURE.

在对本产品进行清洗、焊接或成型前,请先在指定设备上测试经清洗、焊接或成型的产品的性能,以确定上述过程不会影响产品质量。

BEFORE CLEANING, BONDING, OR MOLDING THIS PRODUCT, VERIFY THAT THESE PROCESSES DO NOT AFFECT PRODUCT QUALITY BY TESTING THE PERFORMANCE OF A CLEANED, BONDED OR MOLDED PRODUCT IN THE INTENDED EQUIPMENT.

电容器应存放在温度及相对湿度分别不超出-10~40℃及15~85%范围的场所。请在6个月内使用电容器。

STORE THE CAPACITORS WHERE THE TEMPERATURE AND RELATIVE HUMIDITY DO NOT EXCEED 5 TO 40 DEGREES CENTIGRADE AND 20 TO 70%. USE CAPACITORS WITHIN 6 MONTHS AFTER DELIVERED.

7.9. 焊锡和安装

SOLDERING AND MOUNTING

7.9.1. 振动与碰撞

VIBRATION AND IMPACT

使用时请勿使电容器受到过度冲击或振动。

DO NOT EXPOSE A CAPACITOR OR ITS LEADS TO EXCESSIVE SHOCK OR VIBRATION DURING USE.

7.9.2. 焊锡

SOLDERING

当在PCB/PWB焊锡这个产品时,不要超过电容器的焊锡耐热性标准(260°C,3S)。过度的热量会使电容器内部焊锡熔化,可能导致热冲击而使陶瓷介质出现暗裂。



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WHEN SOLDERING THIS PRODUCT TO A PCB/PWB, DO NOT EXCEED THE SOLDER HEAT RESISTANCE SPECIFICATIONS (260°C, 3S) OF THE CAPACITOR. SUBJECTING THIS PRODUCT TO EXCESSIVE HEATING COULD MELT THE INTERNAL JUNCTION SOLDER AND MAY RESULT IN THERMAL SHOCKS THAT CAN CRACK THE CERAMIC ELEMENT.

当使用烙铁进行手工焊锡时,应该遵照下列条件:

WHEN SOLDERING CAPACITOR WITH A SOLDERING IRON, IT SHOULD BE PERFORMED IN THE FOLLOWING CONDITIONS.

焊锡温度: 320℃最大

TEMPERATURE OF IRON-TIP: 320 DEGREES C. MAX.

烙铁头: 不超过40W

SOLDERING IRON WATTAGE: 40W MAX.

焊锡时间: 不超过3.0秒 SOLDERING TIME: 3.0 SEC. MAX.

7.9.3. 压焊、树脂涂层与包封

BONDING, RESIN MOLDING AND COATING

在压焊、树脂涂层和封膜之前,请先使用指定设备确认对产品没有影响,然后再进行使用。 BEFORE BONDING, MOLDING OR COATING THIS PRODUCT, VERIFY THAT THESE PROCESSES DO NOT AFFECT THE QUALITY OF CAPACITOR BY TESTING THE PERFORMANCE OF THE BONDED, MOLDED OR COATED PRODUCT IN THE INTENDED EQUIPMENT.

在粘合、树脂涂层、封膜的干燥、硬化条件使用到有机溶剂(乙酸乙酯、甲基乙酮、甲苯等),可能会破坏电容器的包封树脂,而造成短路不良。

IN CASE THE AMOUNT OF APPLICATIONS, DRYNESS/HARDENING CONDITIONS OF ADHESIVES AND MOLDING RESINS CONTAINING ORGANIC SOLVENTS (ETHYL ACETATE, METHYL ETHYL KETONE, TOLUENE, ETC.) ARE UNSUITABLE, THE OUTER COATING RESIN OF A CAPACITOR IS DAMAGED BY THE ORGANIC SOLVENTS AND IT MAY RESULT, WORST CASE, IN A SHORT CIRCUIT.

粘合、树脂涂层、封膜厚度的偏差可能会在冷却与加热过程中使电容器的包封树脂和/或陶瓷介质破裂。

THE VARIATION IN THICKNESS OF ADHESIVE, MOLDING RESIN OR COATING MAY CAUSE OUTER COATING RESIN CRACKING AND/OR CERAMIC ELEMENT CRACKING OF A CAPACITOR IN A TEMPERATURE CYCLING.

7.9.4. 清洗(超声波清洗)

CLEANING (ULTRASONIC CLEANING)

要进行超声波清洗,应遵守下列条件。

TO PERFORM ULTRASONIC CLEANING, OBSERVE THE FOLLOWING CONDITIONS.

清洗槽容量:每升输出功率20瓦特或以下。

RINSE BATH CAPACITY: OUTPUT OF 20 WATTS PER LITER OR LESS.

清洗时间:最多5分钟。

RINSING TIME: 5 MIN. MAXIMUM.

不得直接振动 PCB/PWB。

DO NOT VIBRATE THE PCB/PWB DIRECTLY.

过度的超声波清洗会导致导线的过载损坏。

EXCESSIVE ULTRASONIC CLEANING MAY LEAD TO FATIGUE DESTRUCTION OF THE LEAD WIRES.



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8. 编带标准

TAPING SPECIFICATIONS

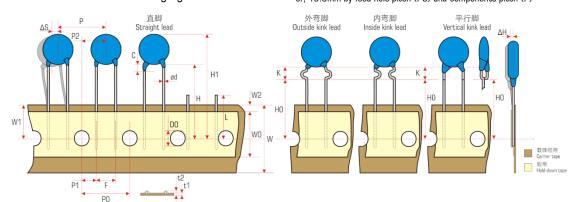
■ 方式一 Method 1 如下图所示

As shown in the following figure:

孔距(P0)与元件间距离(P)均为 12.7mm 或者, 孔距(P0)与元件间距离(P)均为 15.0mm

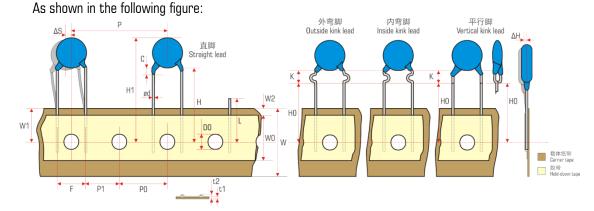
12.7mm by feed hole pitch (PO) and components pitch (P)

or, 15.0mm by feed hole pitch (PO) and components pitch (P)



■ 方式二 Method 2 如下图所示

孔距(PO)为 12.7mm,元件间距离(P)为 24.4mm Feed hole pitch (PO) with 12.7mm and components pitch (P) with 25.4mm



■ 尺寸规格 Dimensions (mm)

版		脚距 Lead to Lead distance	元件间距离	不是 Feed hole pitch	进料孔与导线间距离 F	进料孔与元件间距离 F	
mbol	Symbol Symbol		Р	P0	P1	P2	
	方式一 Method 1	5.0 7.5	12.7	12.7	3.85	6.35	
Specifications	10d 1	7.5	15.0	15.0	3.75	7.5	
cations	Metrif	7.5	25.4	12.7	3.85	l	
	方式二	7.5 10.0	12.7 15.0 25.4 25.4	12.7 15.0 12.7 12.7	7.7	-	
Tolerance		±0.8	±1.0	±0.3	±0.7	+1.3	

		元件沿编带偏	元件沿编带偏离,		н		Hold	ht of compo im tape cen	中元 的高度				编带百度		Coatin	
版 Item	导线直径 Lead wire diameter	Deviation along tape, left or right	离,前或后离,前或后	Tape width	胶 带 宽Hold-down tape width	Hole position	胶带位置 Hold-down tape position	直 脚 类 Straight lead type	弯 脚 类 Kink lead type	元件总高度	进料孔直径 Hara 直径	Total tape thickness	币百度(含导线) Total tape, tape and lead wire	剪切长度 Snipped length	余装脚长度 Coating rundown on leads	弯 脚 架 高 Height of kink
Symbol 码	ф	ΔS	ΔН	W	WO	W1	W2	т	НО	H	DO	t1	t2	ı	С	7
Specifications	0.55	1.3	2.0	18.0	7.0	9.0	3.0	18.0	16.0	40.0*	4.0	0.9	1.5	11.0	3.0**	5.0
Tolerance	±0.1	max	max	+1.0 -0.5	min	+0.75 -0.5	max	+2.0 -0	±0.5	max	±0.3	max	max	max	max	max

^{*:} 根据产品直径的大小会有所变化。

It varies according to the product diameter.

^{***:} 酚醛包封产品其最大值为 1.5mm, WC1、WC2、WCL 的环氧包封产品其最大值为 2.0mm。
Phenolic coating products are 1.5mm max., epoxy coating product of WC1, WC2 and WCL are 2.0mm max.