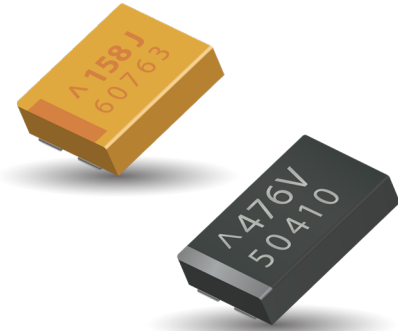


TCN Series

Highest CV/CC Conductive Polymer Chip Capacitors Undertab



FEATURES

- Highest CV/cc in broad range of low profiles
- Conductive polymer electrode
- Benign failure mode under recommended use conditions
- Lower ESR
- Undertab terminations layout:
 - High Volumetric Efficiency
 - High PCB assembly density
 - High capacitance in smaller dimensions
- 3x reflow 260°C compatible
- 11 case sizes available



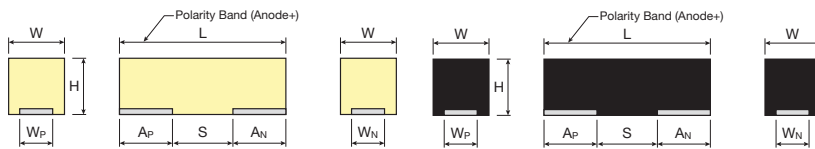
LEAD-FREE
LEAD-FREE COMPATIBLE
COMPONENT



RoHS
COMPLIANT

APPLICATIONS

- Consumer applications (e.g. mobiles, MP3 etc.)
- Bulk decoupling of SoC (System on chip)



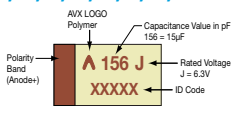
CASE DIMENSIONS:

millimeters (inches)

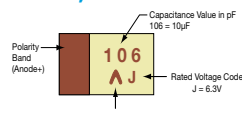
| Code | EIA Code | EIA Metric | L±0.20 (0.008) | W+0.20 (0.008) -0.10 (0.004) | H max. | Wp±0.10 (0.004) | Wn±0.10 (0.004) | Ap±0.10 (0.004) | An±0.10 (0.004) | S Min. |
|------|----------|------------|------------------------------|---------------------------------|--------------|--------------------|--------------------|------------------------------|------------------------------|--------------|
| M | 0805 | 2012-09 | 2.05 (0.081) | 1.30 (0.051) | 0.90 (0.035) | 1.00 (0.039) | 1.00 (0.039) | 0.85 (0.033) | 0.85 (0.033) | 0.40 (0.016) |
| N | 0805 | 2012-10 | 2.05 (0.081) | 1.30 (0.051) | 1.00 (0.039) | 1.00 (0.039) | 1.00 (0.039) | 0.85 (0.033) | 0.85 (0.033) | 0.40 (0.016) |
| O | 1206 | 3216-06 | 3.20 (0.126) | 1.60 (0.063) | 0.60 (0.024) | 1.30 (0.051) | 1.30 (0.051) | 1.15 (0.045) | 1.15 (0.045) | 0.90 (0.035) |
| K | 1206 | 3216-10 | 3.20 (0.126) | 1.60 (0.063) | 1.00 (0.039) | 1.30 (0.051) | 1.30 (0.051) | 1.15 (0.045) | 1.15 (0.045) | 0.90 (0.035) |
| S | 1206 | 3216-12 | 3.20 (0.126) | 1.60 (0.063) | 1.20 (0.047) | 1.30 (0.051) | 1.30 (0.051) | 1.15 (0.045) | 1.15 (0.045) | 0.90 (0.035) |
| L | 1210 | 3528-10 | 3.50 (0.138) | 2.80 (0.110) | 1.00 (0.039) | 2.50 (0.098) | 2.10 (0.083) | 1.15 (0.045) | 1.35 (0.053) | 1.00 (0.039) |
| T | 1210 | 3528-12 | 3.50 (0.138) | 2.80 (0.110) | 1.20 (0.047) | 2.50 (0.098) | 2.10 (0.083) | 1.15 (0.045) | 1.35 (0.053) | 1.00 (0.039) |
| H | 1210 | 3528-15 | 3.50 (0.138) | 2.80 (0.110) | 1.50 (0.059) | 2.50 (0.098) | 2.10 (0.083) | 1.15 (0.045) | 1.35 (0.053) | 1.00 (0.039) |
| X | 2917 | 7343-15 | 7.30 (0.287) | 4.30 (0.169) | 1.50 (0.059) | 3.25 (0.128) | 3.25 (0.128) | 2.00 (0.079) | 3.20 (0.126) | 2.10 (0.083) |
| Z | 2917 | 7343-15 | 7.30 ±0.30 (0.287 ±0.012) | 4.30 ±0.30 (0.169 ±0.012) | 1.50 (0.059) | 2.40 (0.094) | 2.40 (0.094) | 1.30 ±0.30 (0.051 ±0.012) | 1.30 ±0.30 (0.051 ±0.012) | 4.40 (0.173) |
| 4 | 2924 | 7361-20 | 7.30 (0.287) | 6.10 (0.240) | 2.00 (0.079) | 4.75 (0.187) | 4.75 (0.187) | 2.00 (0.079) | 3.20 (0.126) | 2.10 (0.083) |

MARKING

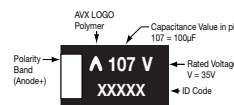
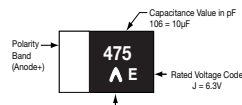
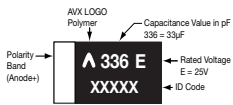
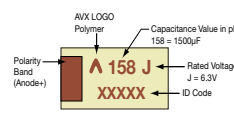
H, K, L, O, S, T, X, Z CASE



M, N CASE



4 CASE



HOW TO ORDER

TCN

Type

L

Case Size
See table
above

157

Capacitance Code
pF code: 1st two digits
represent significant figures,
3rd digit represents multiplier
(number of zeros to follow)

M

Tolerance
M = ±20%

006

Rated DC Voltage
006 = 6.3Vdc
016 = 16Vdc
020 = 20Vdc
025 = 25Vdc
035 = 35Vdc

R

Packaging
R = Pure Tin 7" Reel
S = Pure Tin 13" Reel

0200

ESR in mΩ

E

Additional
Character
E = Black resin

Part Numbers already changed to an "E" suffix will continue to be supplied with only black resin.
Those Part Numbers currently produced with gold resin will eventually change to black before July, 2020.

TECHNICAL SPECIFICATIONS

| | | | | | | | | | | |
|------------------------------------|---|-----|-----|----|----|----|----|----|----|--|
| Technical Data: | All technical data relate to an ambient temperature of +25°C | | | | | | | | | |
| Capacitance Range: | 1.0 µF to 1500 µF | | | | | | | | | |
| Capacitance Tolerance: | ±20% | | | | | | | | | |
| Leakage Current DCL: | 0.1CV | | | | | | | | | |
| Rated Voltage DC (V _R) | ≤ +85°C: | 4 | 6.3 | 10 | 16 | 20 | 25 | 35 | 50 | |
| Category Voltage (V _C) | ≤ +105°C: | 3.2 | 5 | 8 | 13 | 16 | 20 | 28 | 40 | |
| Surge Voltage (V _S) | ≤ +85°C: | 5.2 | 8 | 13 | 21 | 26 | 33 | 46 | 65 | |
| Surge Voltage (V _S) | ≤ +105°C: | 4 | 6 | 10 | 16 | 20 | 25 | 35 | 50 | |
| Temperature Range: | -55°C to +105°C | | | | | | | | | |
| Reliability: | 1% per 1000 hours at 85°C, V _R with 0.1Ω/V series impedance 60% confidence level | | | | | | | | | |

NOTE: Conductive Polymer Capacitors are designed to operate within the limits of the environmental conditions specified for each series. If operated continuously at their maximum temperature and / or humidity limit, or beyond these limits, capacitors may exhibit a parametric shift in capacitance and increases in ESR. These changes may occur earlier if the specified environmental conditions are exceeded. Similarly, their normal operational time period will be significantly extended if their general duty cycle includes operation below maximum temperature within humidity controlled environments. Careful attention should be paid to maximum temperature with associated high humidity environments as well as voltage derating, ripple current and current surges. Please reference the AVX Conductive Polymer Capacitor Guidelines for more information or contact factory for application assistance.

CAPACITANCE AND RATED VOLTAGE RANGE (LETTER DENOTES CASE SIZE)

| Capacitance | | Rated Voltage DC to 85°C / 0.66DC to 105°C | | | | | | | |
|-------------|------|--|-----------------------------|---------|-------------------------|--------------|---------------|----------------|---------|
| µF | Code | 4V (G) | 6.3V (J) | 10V (A) | 16V (C) | 20V (D) | 25V (E) | 35V (V) | 50V (T) |
| 1.0 | 105 | | | | | | | | N(1500) |
| 4.7 | 475 | | | | | | N(500) | L(300)/T(200) | |
| 6.8 | 685 | | | | O(500) | | | | |
| 10 | 106 | | | O(500) | O(500) | | K(350)/S(350) | T(200) | |
| 15 | 156 | | O(500) | O(500) | | | | | |
| 22 | 226 | O(500) | O(500) | | | | T(200) | | |
| 33 | 336 | | | | | L(200)/T(20) | T(250) | | 4(200) |
| 47 | 476 | | M(500) | | L(250) T(200)/T(150) | | X(100) | X(150)/Z(150) | |
| 68 | 686 | | | | | | | | |
| 100 | 107 | | K(200,250) L(200)/S(250) | | | | 3(70)*/4(100) | 3(200)*/4(100) | |
| 150 | 157 | | L(200) S(250)/T(200) | | X(100) | | 4(70) | | |
| 220 | 227 | | H(170)/T(200) | | 4(70) | 4(100) | 4(100) | | |
| 330 | 337 | | | | 4(70) | 4(100) | | | |
| 470 | 477 | | X(50) | | 4(100) | | | | |
| 1000 | 108 | | X(200) 3(100)*/4(55) | | | | | | |
| 1500 | 158 | | 4(55) | | | | | | |

Note for designers - for the highlighted ratings, higher voltage options are now available in the same case size and are recommended for new designs.

Released ratings, (ESR ratings in mOhms in parentheses)

*Codes under development - subject to change

Engineering Samples - Please Contact AVX

Note: Voltage ratings are minimum values. AVX reserves the right to supply higher voltage ratings in the same case size, to the same reliability standards.

RATINGS & PART NUMBER REFERENCE

| AVX Part No. | Case Size | Capacitance (µF) | Rated Voltage (V) | Maximum Operating Temperature (°C) | DCL Max. (µA) | DF Max. (%) | ESR Max. @ 100kHz (mΩ) | 100kHz RMS Current (mA) | | | Product Category | MSL |
|------------------------|-----------|------------------|-------------------|------------------------------------|---------------|-------------|------------------------|-------------------------|------|-------|------------------|-----|
| | | | | | | | | 45°C | 85°C | 105°C | | |
| 4 Volt @ 85°C | | | | | | | | | | | | |
| TCNO226M004#0500E | O | 22 | 4 | 105 | 8.8 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| 6.3 Volt @ 85°C | | | | | | | | | | | | |
| TCNO156M006#0500E | O | 15 | 6.3 | 105 | 9 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNO226M006#0500E | O | 22 | 6.3 | 105 | 13.2 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNM476M006#0500E | M | 47 | 6.3 | 105 | 28.2 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNK107M006#0200E | K | 100 | 6.3 | 105 | 60 | 10 | 200 | 700 | 500 | 300 | 3 | 5 |
| TCNK107M006#0250E | K | 100 | 6.3 | 105 | 60 | 10 | 250 | 600 | 400 | 300 | 3 | 5 |
| TCNL107M006#0200E | L | 100 | 6.3 | 105 | 60 | 10 | 200 | 700 | 500 | 300 | 3 | 5 |
| TCNS107M006#0250E | S | 100 | 6.3 | 105 | 60 | 10 | 250 | 600 | 400 | 300 | 3 | 3 |
| TCNL157M006#0200E | L | 150 | 6.3 | 105 | 90 | 10 | 200 | 700 | 500 | 300 | 3 | 5 |
| TCNS157M006#0250E | S | 150 | 6.3 | 85 | 90 | 10 | 250 | 600 | 400 | - | 5 | 3 |
| TCNT157M006#0200E | T | 150 | 6.3 | 105 | 90 | 10 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNH227M006#0170E | H | 220 | 6.3 | 105 | 132 | 10 | 170 | 800 | 600 | 400 | 3 | 4 |
| TCNT227M006#0200E | T | 220 | 6.3 | 85 | 132 | 10 | 200 | 700 | 500 | - | 5 | 4 |
| TCNX477M006#0050E | X | 470 | 6.3 | 85 | 282 | 10 | 50 | 1900 | 1300 | - | 5 | 5 |
| TCNX108M006#0200E | X | 1000 | 6.3 | 85 | 600 | 30 | 200 | 900 | 600 | - | 5 | 5 |
| TCN3108M006#0100 | 3 | 1000 | 6.3 | 105 | 600 | 20 | 100 | 1200 | 840 | 480 | 3 | 5 |
| TCN4108M006#0055E | 4 | 1000 | 6.3 | 85 | 600 | 20 | 55 | 1860 | 1302 | - | 5 | 4 |
| TCN4158M006#0055E | 4 | 1500 | 6.3 | 85 | 900 | 20 | 55 | 1860 | 1302 | - | 5 | 4 |
| 10 Volt @ 85°C | | | | | | | | | | | | |
| TCNO106M010#0500E | O | 10 | 10 | 105 | 10 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNO156M010#0500E | O | 15 | 10 | 105 | 15 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| 16 Volt @ 85°C | | | | | | | | | | | | |
| TCNO685M016#0500E | O | 6.8 | 16 | 105 | 10.9 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNO106M016#0500E | O | 10 | 16 | 105 | 16 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNL336M016#0200E | L | 33 | 16 | 85 | 52.8 | 6 | 200 | 700 | 500 | - | 5 | 5 |
| TCNT336M016#0200E | T | 33 | 16 | 105 | 52.8 | 6 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNL476M016#0250E | L | 47 | 16 | 85 | 75.2 | 6 | 250 | 600 | 400 | - | 5 | 5 |
| TCNT476M016#0150E | T | 47 | 16 | 105 | 75.2 | 6 | 150 | 800 | 600 | 400 | 3 | 4 |
| TCNT476M016#0200 | T | 47 | 16 | 105 | 75.2 | 6 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNX157M016#0100E | X | 150 | 16 | 105 | 240 | 6 | 100 | 1300 | 900 | 600 | 3 | 4 |
| TCN4227M016#0070E | 4 | 220 | 16 | 105 | 352 | 20 | 70 | 1650 | 1155 | 660 | 2 | 4 |
| TCN4337M016#0070E | 4 | 330 | 16 | 105 | 528 | 20 | 70 | 1650 | 1155 | 660 | 3 | 4 |
| TCN4477M016#0100E | 4 | 470 | 16 | 85 | 752 | 20 | 100 | 1380 | 966 | - | 5 | 4 |
| 20 Volt @ 85°C | | | | | | | | | | | | |
| TCN4227M020#0100E | 4 | 220 | 20 | 85 | 440 | 10 | 100 | 1380 | 966 | - | 5 | 4 |
| TCN4337M020#0100E | 4 | 330 | 20 | 105 | 660 | 20 | 100 | 1380 | 966 | 552 | 3 | 4 |
| 25 Volt @ 85°C | | | | | | | | | | | | |
| TCNN475M025#0500E | N | 4.7 | 25 | 105 | 11.8 | 10 | 500 | 400 | 300 | 200 | 3 | 3 |
| TCNK106M025#0350E | K | 10 | 25 | 105 | 25 | 10 | 350 | 500 | 400 | 200 | 3 | 5 |
| TCNS106M025#0350E | S | 10 | 25 | 105 | 25 | 10 | 350 | 500 | 400 | 200 | 3 | 5 |
| TCNT226M025#0200E | T | 22 | 25 | 105 | 55 | 6 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNT336M025#0250E | T | 33 | 25 | 105 | 82.5 | 10 | 250 | 600 | 400 | 300 | 3 | 4 |
| TCNX476M025#0100E | X | 47 | 25 | 105 | 117.5 | 6 | 100 | 1300 | 900 | 600 | 2 | 5 |
| TCN3107M025#0070 | 3 | 100 | 25 | 105 | 250 | 6 | 70 | 1440 | 1008 | 576 | 2 | 5 |
| TCN4107M025#0100E | 4 | 100 | 25 | 105 | 250 | 6 | 100 | 1380 | 966 | 552 | 2 | 4 |
| TCN4157M025#0070E | 4 | 150 | 25 | 105 | 375 | 6 | 70 | 1650 | 1155 | 660 | 2 | 4 |
| TCN4227M025#0100E | 4 | 220 | 25 | 105 | 550 | 10 | 100 | 1380 | 966 | 552 | 3 | 4 |
| 35 Volt @ 85°C | | | | | | | | | | | | |
| TCNL475M035#0300E | L | 4.7 | 35 | 105 | 16.5 | 6 | 300 | 600 | 400 | 300 | 2 | 5 |
| TCNT475M035#0200E | T | 4.7 | 35 | 105 | 16.5 | 10 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNT106M035#0200E | T | 10 | 35 | 105 | 35 | 10 | 200 | 700 | 500 | 300 | 3 | 4 |
| TCNX476M035#0150E | X | 47 | 35 | 105 | 165 | 10 | 150 | 1100 | 800 | 500 | 3 | 4 |
| TCNZ476M035#0150E | Z | 47 | 35 | 105 | 165 | 10 | 150 | 1100 | 800 | 500 | 3 | 4 |
| TCN3107M035#0200 | 3 | 100 | 35 | 85 | 350 | 10 | 200 | 850 | 595 | - | 5 | 5 |
| TCN4107M035#0100E | 4 | 100 | 35 | 105 | 350 | 10 | 100 | 1380 | 966 | 552 | 2 | 3 |
| 50 Volt @ 85°C | | | | | | | | | | | | |
| TCNN105M050#1500E | N | 1 | 50 | 105 | 5 | 10 | 1500 | 200 | 100 | 100 | 3 | 3 |
| TCN4336M050#0200E | 4 | 33 | 50 | 85 | 165 | 12 | 200 | 970 | 679 | - | 5 | 3 |

Moisture Sensitivity Level (MSL) is defined according to J-STD-020.

All technical data relates to an ambient temperature of +25°C. Capacitance and DF are measured at 120Hz, 0.5RMS with DC bias of 2.2 volts. DCL is measured at rated voltage after 5 minutes.

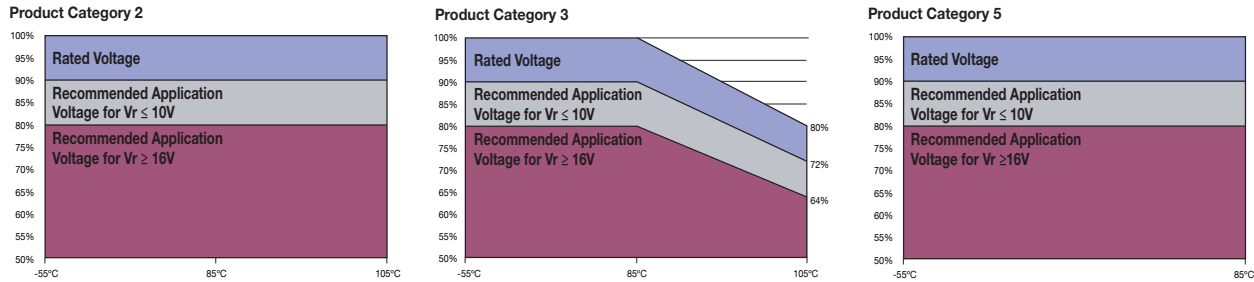
ESR allowed to move up to 1.25 times catalog limit post mounting.

For typical weight and composition see page 276.

NOTE: AVX reserves the right to supply higher voltage ratings in the same case size to the same reliability standards.

RECOMMENDED DERATING FACTOR

Voltage and temperature derating as percentage of Vr



PRODUCT CATEGORY 2, 3 (TEMPERATURE RANGE -55°C TO +105°C)

| TEST | Condition | Characteristics | | | | | | | | |
|-----------------------|--|------------------------|--|--------------|-----|-----------|-----------|-----------|------------|-----------|
| Endurance | Apply rated voltage (Ur) at 85°C for 2000 hours through a circuit impedance of $\leq 0.1\Omega/V$ (all CATEGORIES). And / or apply rated voltage (Ur) (CATEGORY 2) or 0.8x rated voltage (CATEGORY 3) at 105°C for 2000 hours through a circuit impedance of $\leq 0.1\Omega/V$. Always stabilize at room temperature for 1-2 hours before measuring. | Visual examination | no visible damage | | | | | | | |
| | | DCL | 1.25 x initial limit | | | | | | | |
| | | $\Delta C/C$ | within $\pm 20\%$ of initial value | | | | | | | |
| | | DF | 1.5 x initial limit | | | | | | | |
| | | ESR | 2 x initial limit | | | | | | | |
| Storage Life | Store at 105°C, no voltage applied, for 2000 hours. Stabilize at room temperature for 1-2 hours before measuring. | Visual examination | no visible damage | | | | | | | |
| | | DCL ($V_r \leq 75V$) | 1.25 x initial limit | | | | | | | |
| | | DCL ($V_r > 75V$) | 2 x initial limit | | | | | | | |
| | | $\Delta C/C$ | within $\pm 20\%$ of initial value | | | | | | | |
| | | DF | 1.5 x initial limit | | | | | | | |
| Humidity | Store at 65°C and 95% relative humidity for 500 hours, with no applied voltage. Stabilize at room temperature and humidity for 1-2 hours before measuring. | Visual examination | no visible damage | | | | | | | |
| | | DCL | 3 x initial limit | | | | | | | |
| | | $\Delta C/C$ | within +30/-20% of initial value | | | | | | | |
| | | DF | 1.5 x initial limit | | | | | | | |
| | | ESR | 2 x initial limit | | | | | | | |
| Temperature Stability | Step | Temperature(°C) | Duration(min) | | | | | | | |
| | 1 | +20 | 15 | | | | | | | |
| | 2 | -55 | 15 | | | | | | | |
| | 3 | +20 | 15 | DCL | IL* | n/a | IL* | 10 x IL* | 12.5 x IL* | IL* |
| | 4 | +85 | 15 | $\Delta C/C$ | n/a | +0/-20% | $\pm 5\%$ | +20/-0% | +30/-0% | $\pm 5\%$ |
| | 5 | +105 | 15 | DF | IL* | 1.5 x IL* | IL* | 1.5 x IL* | 2 x IL* | IL* |
| 6 | +20 | 15 | | | | | | | | |
| Surge Voltage | Apply 1.3x rated voltage (Ur) at 105°C for CATEGORY 2, or apply 1.3x 0.8x rated voltage (Ur) at 105°C for CATEGORY 3 for 1000 cycles of duration 6 min (30 sec charge, 5 min 30 sec discharge) through a charge / discharge resistance of 1000 Ω | Visual examination | no visible damage | | | | | | | |
| | | DCL | initial limit | | | | | | | |
| | | $\Delta C/C$ | within +10/-20% of initial value for $V_r \leq 10V$ within +20/-30% of initial value for $V_r \geq 16V$ | | | | | | | |
| | | DF | 1.25 x initial limit | | | | | | | |
| Mechanical Shock | MIL-STD-202, Method 213, Condition C | Visual examination | no visible damage | | | | | | | |
| | | DCL | initial limit | | | | | | | |
| | | $\Delta C/C$ | within $\pm 5\%$ of initial value | | | | | | | |
| | | DF | initial limit | | | | | | | |
| | | ESR | initial limit | | | | | | | |
| Vibration | MIL-STD-202, Method 204, Condition D | Visual examination | no visible damage | | | | | | | |
| | | DCL | initial limit | | | | | | | |
| | | $\Delta C/C$ | within $\pm 5\%$ of initial value | | | | | | | |
| | | DF | initial limit | | | | | | | |
| | | ESR | initial limit | | | | | | | |

*Initial Limit

Initial measurement max. 1hr after the removal from dry pack or after pretreatment at 85°C for 24 hours.

TCN Series

Highest CV/CC Conductive Polymer Chip Capacitors Undertab



PRODUCT CATEGORY 5 (TEMPERATURE RANGE -55°C TO +85°C)

| TEST | Condition | | | Characteristics | | | | | | |
|------------------------------|--|---------------|---------------|--------------------|--|-----------|-----------|-----------|-----------|-------|
| Endurance | Apply rated voltage (Ur) at 85°C for 2000 hours through a circuit impedance of $\leq 0.1\Omega/V$. Stabilize at room temperature for 1-2 hours before measuring. | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | 1.25 x initial limit | | | | | |
| | | | | $\Delta C/C$ | within $\pm 20\%$ of initial value | | | | | |
| | | | | DF | 1.5 x initial limit | | | | | |
| | | | | ESR | 2 x initial limit | | | | | |
| Storage Life | Store at 85°C, no voltage applied, for 2000 hours. Stabilize at room temperature for 1-2 hours before measuring. | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | 1.25 x initial limit | | | | | |
| | | | | $\Delta C/C$ | within $\pm 20\%$ of initial value | | | | | |
| | | | | DF | 1.5 x initial limit | | | | | |
| | | | | ESR | 2 x initial limit | | | | | |
| Humidity | Store at 65°C and 95% relative humidity for 500 hours, with no applied voltage. Stabilize at room temperature and humidity for 1-2 hours before measuring. | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | 5 x initial limit | | | | | |
| | | | | $\Delta C/C$ | within +40/-20% of initial value | | | | | |
| | | | | DF | 1.5 x initial limit | | | | | |
| | | | | ESR | 2 x initial limit | | | | | |
| Temperature Stability | Step | Temperature°C | Duration(min) | | | | | | | |
| | 1 | +20 | 15 | | | | | | | |
| | 2 | -55 | 15 | DCL | IL* | n/a | IL* | +20°C | +85°C | +20°C |
| | 3 | +20 | 15 | $\Delta C/C$ | n/a | +0/-20% | $\pm 5\%$ | +20/-0% | $\pm 5\%$ | |
| | 4 | +85 | 15 | DF | IL* | 1.5 x IL* | IL* | 1.5 x IL* | IL* | |
| | 5 | +20 | 15 | | | | | | | |
| Surge Voltage | Apply 1.3x rated voltage (Ur) at 85°C for 1000 cycles of duration 6 min (30 sec charge, 5 min 30 sec discharge) through a charge / discharge resistance of 1000 Ω . | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | initial limit | | | | | |
| | | | | $\Delta C/C$ | within +10/-20% of initial value for Vr $\leq 10V$ within +20/-30% of initial value for Vr $\geq 16V$ | | | | | |
| | | | | DF | 1.25 x initial limit | | | | | |
| Mechanical Shock | MIL-STD-202, Method 213, Condition C | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | initial limit | | | | | |
| | | | | $\Delta C/C$ | within $\pm 5\%$ of initial value | | | | | |
| | | | | DF | initial limit | | | | | |
| | | | | ESR | initial limit | | | | | |
| Vibration | MIL-STD-202, Method 204, Condition D | | | Visual examination | no visible damage | | | | | |
| | | | | DCL | initial limit | | | | | |
| | | | | $\Delta C/C$ | within $\pm 5\%$ of initial value | | | | | |
| | | | | DF | initial limit | | | | | |
| | | | | ESR | initial limit | | | | | |

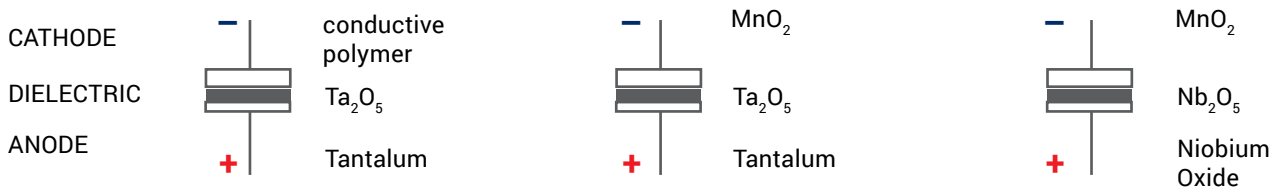
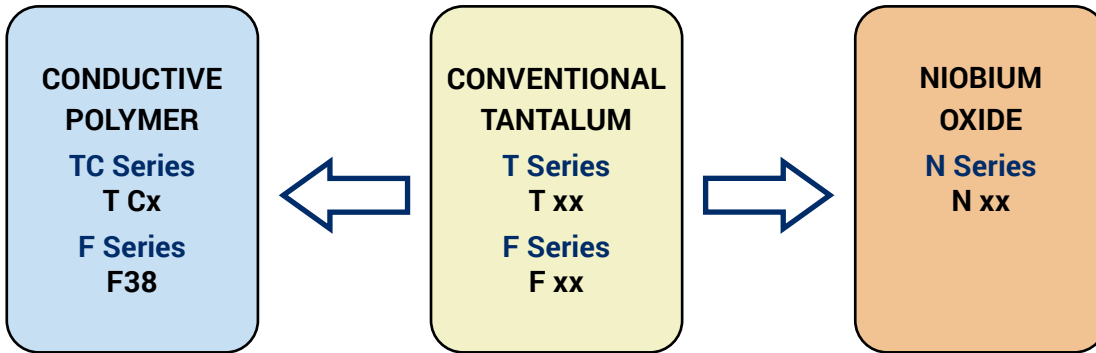
*Initial Limit

Initial measurement max. 1hr after the removal from dry pack or after pretreatment at 85°C for 24 hours.

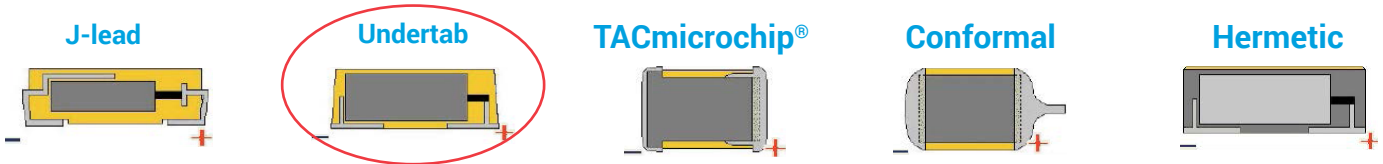
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